

# American Axle & Manufacturing Ship Schedule - DELJIT

# Supplier EDI Implementation Guideline Version 1.0

# **DELJIT Guidelines Changes**

Differences from GM MGO D97.A guidelines version 1.1 1998 05.12

#### BGM -

Changes for Data Element 1001 Add qualifier 242 – Delivery just-in-time Changes for Data Element 1000 Add qualifier KB – Kanban Signal Changes for Data Element 125 Add qualifier 9 – Original

NAD – Segment Group 2
Changes for Data Element 3035
Add qualifier SI – Shipping Schedule Issuer
Add qualifier SF – Ship From
Activate Data Element C058 – Party name and address
Activate Data Element C059, 3164, 3229,3251,3207

PAC – Segment Group 5 Activate Data Element 7075 – Packaging level, coded Activate Data Element 7065 – Type of packages identification

GIN – Segment Group 6 Reserve for future use.

LIN – Segment Group 7 Activate Data Element 1082

- PIA Segment Group 7
  Add qualifier AB Assembly.
  Add qualifier BB Lot number.
  Add qualifier BM Special material identification code.
  Add qualifier EC Engineering Change.
  Add qualifier MP Product/service identification number.
- IMD Item Description Activate segment IMD group 7
- GIR Segment Group 7 Activate segment GIR group 7
- FTX Segment Group 7 Activate segment FTX group 7
- LOC Segment Group 9 Changes for Data element 3227 Add qualifier 54 – Manufacturing department.

June 18, 2004 Clarify element usage on GIR segment. Add Example DELJIT.

# **DELJIT Delivery Just in Time Message**

# Introduction:

A message provides the ability for a customer to convey precise delivery sequence and Just In Time schedule requirements to a supplier, and is intended to supplement the Delivery Schedule Message (DELFOR).

# **Heading Section:**

М	<b>Pos.</b> <u>No.</u> 0010	<b>Seg.</b> <u>ID</u> UNH	<u>Name</u> Message Header	Req. <u>Des.</u> M	<u>Max.Use</u> 1	Group <u>Repeat</u>	Notes and <u>Comments</u>
М	0020	BGM	Beginning of Message	М	1		
М	0030	DTM	Date/Time/Period	Μ	10		
	0040	FTX	Free Text	С	5		
	0050		Segment Group 1: RFF-DTM	С		10	
М	0060	RFF	Reference	М	1		
Not Used	0070	DTM	Date/Time/Period	С	1		
	0080		Segment Group 2: NAD-LOC-FTX-SG3	С		20	
М	0090	NAD	Name and Address	М	1		
Not Used	0090	LOC	Place/Location Identification	С	10		
Not Used	0091	FTX	Free Text	С	5		
Not Used	0092		Segment Group 3: CTA-COM	С		5	
Not Used	0130	CTA	Contact Information	М	1		
Not Used	0140	СОМ	Communication Contact	С	5		

# **Detail Section:**

	Pos. No.	Seg. <u>ID</u>	Name	Req. Des.	Max.Use	Group Repeat	Notes and Comments
М	0150	<u>m</u>	Segment Group 4: SEQ-DTM-GIR-LOC-SG5- SG7	M	<u>14144, 050</u>	9999	comments
Μ	0160	SEQ	Sequence Details	М	1		
Not Used	0170	DTM	Date/Time/Period	С	5		
Not Used	0180	GIR	Related Identification Numbers	С	99		
Not Used	0190	LOC	Place/Location Identification	С	5		
	0200		Segment Group 5: PAC-SG6	С		5	
М	0210	PAC	Package	М	1		
	0220		Segment Group 6: PCI-GIN	С		999	
М	0230	PCI	Package Identification	М	1		
	0240	GIN	Goods Identity Number	С	10		
	0250		Segment Group 7: LIN-PIA-IMD-ALI-GIR- TDT-FTX-PAC-DTM-SG8-SG9-SG11	С		9999	
М	0260	LIN	Line Item	М	1		
	0270	PIA	Additional Product Id	С	10		
	0280	IMD	Item Description	С	10		
Not Used	0290	ALI	Additional Information	С	5		
	0300	GIR	Related Identification Numbers	С	5		
Not Used	0310	TDT	Details of Transport	С	5		
	0320	FTX	Free Text	С	5		

EDI Implmentation Guidelines for American Axle & Manufacturing EDIFACT DELJIT							
Not Used	0330	PAC	Package	С	5		
Not Used	0340	DTM	Date/Time/Period	С	5		
	0350		Segment Group 8: RFF-DTM	С		5	
М	0360	RFF	Reference	М	1		
Not Used	0370	DTM	Date/Time/Period	С	1		
	0380		Segment Group 9: LOC-SG10	С		5	
М	0390	LOC	Place/Location Identification	М	1		
	0400		Segment Group 10: CTA-COM	С		5	
М	0410	CTA	Contact Information	М	1		
	0420	COM	Communication Contact	С	5		
	0430		Segment Group 11: QTY-SCC-DTM-SG12	С		100	
М	0440	QTY	Quantity	М	1		
Not Used	0450	SCC	Scheduling Conditions	С	1		
	0460	DTM	Date/Time/Period	С	2		
Not Used	0470		Segment Group 12: RFF-DTM	С		5	
Not Used	0480	RFF	Reference	М	1		
Not Used	0490	DTM	Date/Time/Period	С	1		
М	0500	UNT	Message Trailer	М	1		

221 mp.			Hessage Header	U			
	Segment:		<b>Message Header</b>				
	Position:	0010					
	Group: Level:	0					
	Usage:	Mandato	rv				
	Max Use:	1	5				
	<b>Purpose:</b>		e segment starting and		g a message. The	messag	e type code
			elivery just in time m				
			elivery just in time me		o this document m	ust cont	tain the
			g data in segment UN nent 0065 DELJIT	0052 D	0054 97A	00	51 UN
Depen	dency Notes:	Data cici	nent 0005 DELIT	0052 D	0054 9771	00.	51 010
	nantic Notes:						
	<b>Comments:</b>						
	Notes:	UNH+29	91100001+DELJIT:D	:97A:UN+SH'			
			Data Elem	ent Summary			
	Data	Componen	t	-			
	<u>Element</u>	<u>Element</u>	Name				ributes
Μ	0062			RENCE NUMBER		Μ	an14
	6000		1 0	erence assigned by the	ne sender.	м	
Μ	S009		MESSAGE IDEN		d	M	1
		00/5		type, version etc. of	the message being		-
Μ		0065	Message type ident		• • • •	M	an6
				ype of message and a	• •	trolling	g agency.
			DELJIT	Delivery just in tim	•		
				A code to identify t	he delivery just in		•
Μ		0052	Message type versi			Μ	an3
			Version number of a				
			D	Draft version/UN/E		•	(N.1 <sup>1</sup> .1
				Message approved for directories public			
				March 1997). Mess			
				(Valid for directorie	0 11		0
Μ		0054	Message type relea	se number	-	Μ	an3
			Release number wit	hin the current messa	age type version nu	umber (	0052).
			97A	Release 1997 - A			
				Message approved			
				the UNTDID (Unit	ed Nations Trade I	Data Int	terchange
Μ		0051	Controlling agency	Directory).		Μ	an2
IVI		0031		e agency controlling	the specification		
			publication of the m		the specification, i	namen	
			UN	UN/ECE/TRADE/	WP.4		
				United Nations Eco	nomic UN Econor	mic Co	mmission for
				Europe (UN/ECE),			-
				trade (TRADE), W			n of
X		0057	Association assigned	international trade j	procedures (WP.4)	). C	an6
<b>4</b>		0001		he association respon	sible for the desig	-	
				concerned, which fu			
	0068		COMMON ACCE			С	an35
				s a key to relate all s	ubsequent transfer	s of dat	a to the same
			business case or file				
			AAM may send the	following:			

EDI Implmenta	tion Guidelin	es for Ame	rican Axle & Manufact	uring	EDIFACT DELJ	IT	
			KB	Kanban Signal - no calculat	tion required by r	eceiver	
			SH	Ship Schedule - actual ship no calculation required	date/time calcula	ted by AAM,	
Χ	S010		STATUS OF THE	TRANSFER	С		
			Statement that the r same topic.	nessage is one in a sequence of	of transfers relation	ng to the	
Х		0070	Sequence message	transfer number	Μ	n2	
				ned by the sender indicating that the message is an addition or reviously sent message relating to the same topic.			
X		0073	First/last sequence	e message transfer indication	n C	a1	
			message relating to	the first and last message in a the same topic. ta Element Dictionary for acc	-		

Segment:	BGM Beginning of Message
Position:	0020
Group:	
Level:	0
Usage:	Mandatory
Max Use:	1
Purpose:	A segment for unique identification of the document name and its number.
Dependency Notes:	
Semantic Notes:	
<b>Comments:</b>	
Notes:	BGM+242:::SH+DOC MSG NUMBER+5'

### **Data Element Summary**

	Data	Componen	t	y		
	Element	Element	<u>Name</u>		~	ributes
	C002			T/MESSAGE NAME	C	
				of a type of document/message by code or nan		-
		1001		essage name, coded	С	an3
				essage identifier expressed in code.		
			242	Delivery just-in-time		
				Usage of DELJIT-message.		
X		1131	Code list qua		С	an3
			Identification			
X		3055		ponsible agency, coded	С	an3
			Code identify	ing the agency responsible for a code list.		
		1000	Document/m	-	С	an35
			Plain languag	e identifier specifying the function of a docume	ent/m	essage.
			AAM may see	nd the following :		
			KB	Kanban Signal - no calculation required	-	
			SH	Ship Schedule - actual ship date/time ca	alcula	ted by AAM;
	C106		DOCUMEN	no calculation required T/MESSAGE IDENTIFICATION	С	
	C100			of a document/message by its number and eve		vite vorsion
			or revision.	of a document/message by its number and eve	intuaii	y its version
		1004		essage number	С	an35
				mber assigned to the document/message by the	issue	r.
				Γ Message Identification Number		
X		1056	Version		С	an9
			To specify the	e version number or name of an object.		
X		1060	<b>Revision nun</b>	nber	С	an6
			To specify a r	revision number.		
	1225		MESSAGE H	FUNCTION, CODED	С	an3
			Code indication	ng the function of the message.		
			4	Change		
				Message containing items (e.g. line iter	ns, go	ods items,
				Customs items, equipment items) to be	chang	ged in a
			5	previously sent message.		
			5	Replace		
			0	Message replacing a previous message.		
			9	Original		tion
V	4242		DECDONCE	Initial transmission related to a given tr		
X	4343			TYPE, CODED	C	an3
			Code specifyi	ing the type of acknowledgment required or tra	nsmit	lea.

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EDIFACT DELJIT

EDI Impimentation Guide	annes for Anne	ficali Axie & M	anuraciumig EDIFAC	I DELJI	1
Segment: Position: Group: Level: Usage: Max Use: Purpose: Dependency Notes: Semantic Notes:	DTN 0030 1 Mandato 10 A segment sequence once to its The date/	T Date/Time ry nt specifying th , relating to the dentify the Del /time/period se	-	or delive e specifi e used w	ry of that ed at least henever the
<b>Comments:</b>					
Notes:	DTM+13	37:20040106:1	02'		
	G		a Element Summary		
Data	Componen			• • •	•1 4
M Element	<u>Element</u>	<u>Name</u>	E/DEDIOD	Atti M	<u>ributes</u>
M C507		DATE/TIM			1.
			time, or period relevant to the specified date/ti	-	• •
Μ	2005	Date/time/pe	eriod qualifier	Μ	an3
		Code giving	specific meaning to a date, time or period.		
		137	Document/message date/time		
		158	(2006) Date/time when a document/n This may include authentication. Horizon start date	nessage	is issued.
			The first date of a period forming a h	orizon	
		159	Horizon end date	0112011.	
		157			
	2200		The last date of a period forming a ho		25
	2380	Date/time/pe		С	an35
			a date, a date and time, a time or of a period i	in a spec	cified
	2270	representation		C	3
	2379	-	eriod format qualifier	C	an3
		Specification 102	a of the representation of a date, a date and tin CCYYMMDD	ne or of	a period.
			Calendar date: C = Century ; Y = Yea Day.	ar ; M =	Month ; D =

Segment:	FTX Free Text
Position:	0040
Group:	
Level:	1
Usage:	Conditional (Optional)
Max Use:	5
Purpose:	Segment giving additional information relevant to the entire message.

### FTX+AAI+++FREE TEXT FIELD:MESSAGE GOES HERE'

	<b>—</b> .	~	Data Element Summary		
	Data	Componen		•	
	<u>Element</u>	<u>Element</u>	Name		ributes
Μ	4451		TEXT SUBJECT QUALIFIER	Μ	an3
			Code specifying subject of a free text.		
			AAI General information		
Х	4453		TEXT FUNCTION, CODED	С	an3
			Code specifying how to handle the text.		
Χ	C107		TEXT REFERENCE	С	
			Coded reference to a standard text and its source.		
Χ		4441	Free text identification	Μ	an17
			Free text in coded form.		
Х		1131	Code list qualifier	С	an3
			Identification of a code list.		
Χ		3055	Code list responsible agency, coded	С	an3
			Code identifying the agency responsible for a code list.		
	C108		TEXT LITERAL	С	
			Free text; one to five lines.		
Μ		4440	Free text	Μ	an70
			Free text field available to the message sender for information	on.	
		4440	Free text	С	an70
			Free text field available to the message sender for information	on.	
X		4440	Free text	С	an70
			Free text field available to the message sender for information	on.	
Х		4440	Free text	С	an70
			Free text field available to the message sender for information	on.	
Χ		4440	Free text	С	an70
			Free text field available to the message sender for information	on.	
X	3453		LANGUAGE, CODED	С	an3
			Code of language (ISO 639-1988).		

Group:	<b>RFF</b> Segment Group 1: Reference
Position:	0050
Group:	
Level:	1
Usage:	Conditional (Optional)
Max Use:	10
Purpose:	A group of segments giving references only relevant to the specified party rather than the
	whole message, e.g. contract number.

Pos.Seg.No.IDName0060RFFReference	Req. <u>Des.</u> M	Max. <u>Use</u> 1	Group: <u>Repeat</u>
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Μ

Segment:	<b>RFF</b> Reference	
Position:	0060 (Trigger Segment)	
Group:	Segment Group 1 (Reference)	Conditional (Optional)
Level:	1	
Usage:	Mandatory	
Max Use:	1	
Purpose:	A segment for referencing docun	nents to the whole message, e.g. contract, import/export
	license.	
<b>Dependency Notes:</b>		
Semantic Notes:		
<b>A A</b>		

Comments: Notes:

RFF+AAN:REFERENCE NUMBER'

			Data Element Summary		
	Data	Component	t		
	<b>Element</b>	<b>Element</b>	Name	Attri	butes
Μ	C506		REFERENCE	Μ	
			Identification of a reference.		
Μ		1153	Reference qualifier	$\mathbf{M}$	an3
			Code giving specific meaning to a reference segn	nent or a reference	number.
			AAN Delivery schedule number		
			Reference number assigned	by buyer to a delive	very
			schedule.		
		1154	Reference number	С	an35
			Identification number the nature and function of v	which can be quali	fied by an
			entry in data element 1153 Reference qualifier.		
X		1156	Line number	С	an6
			Number of the line in the document/message refe	renced in 1154 Re	eference
			number.		
Х		4000	Reference version number	С	an35
			To uniquely identify a reference by its revision nu	umber.	

Group:	<b>NAD</b> Segment Group 2: Name and Address
Position:	0080
Group:	
Level:	1
Usage:	Conditional (Optional)
Max Use:	20
Purpose:	A group of segments identifying names and addresses and their functions relevant for the whole Delivery Just In Time Message.

Pos.	Seg.		Req.	Max.	Group:
<u>No.</u>	ID	<u>Name</u>	Des.	Use	<b>Repeat</b>
0090	NAD	Name and Address	М	1	

Μ

Segment:	NAI	D Name a	and Address				
Position: Group:	,	rigger Segm t Group 2 (N	·	Conditional (Optional)			
Level:	1						
Usage:		Mandatory					
Max Use: Purpose:	A segme Delivery recommo It is reco specifiec required	1 A segment for identifying names and addresses and their functions relevant for the whole Delivery Just In Time Message. Identification of the seller and buyer parties is recommended for the Delivery Just In Time. They are to be given in the NAD segment. It is recommended that where possible only the coded form of the party ID should be specified. e.g. The Buyer and Seller are known to each other, thus only the coded ID is required, but the Consignee or Delivery address may vary and would have to be clearly specified, preferably in structured format.					
Dependency Notes:							
Semantic Notes: Comments:							
Notes:	NAD+M	II+8088445	67::16++DETROIT	GEAR DIRECT'			
			67::16++DETROIT C	GEAR DIRECT'			
		U+1234567	/89::16' /67::16++DETROIT (	CEAR DIRECT			
	NAD+5						
Data	Componer		Data Element Summ	ary			
Element	Element	Name			<u>Attr</u>	<u>ibutes</u>	
M 3035			QUALIFIER		Μ	an3	
		•	ng specific meaning				
		MI	-	schedule/material release iss	uer		
		OB	Ordered I	•			
		~~	-	o issued an order.			
		SF	Ship fron				
				tion of the party from where n shipped.	goods	will be or	
		SI		schedule issuer			
		ST	Ship to				
			-	tion of the party to where go	ods wil	l be or have	
			been ship	-			
		SU	Supplier			_	
			possessio	arty which manufactures or o in of goods, and consigns or i			
C082		PARTY	available IDENTIFICATION		С		
			tion of a transaction		U		
Μ	3039		identification		Μ	an35	
		•	ntifying a party involv	ved in a transaction.			
X	1131	Code list			С	an3	
		Identifica	tion of a code list.				
	3055	Code list	responsible agency,	coded	С	an3	
				esponsible for a code list.			
		16		Oun & Bradstreet)			
		92	•	by buyer or buyer's agent			
C058			AND ADDRESS		С		
			red name and addres	s: one to five lines.			
Μ	3124		d address line		Μ	an35	
		Free form	name and address de	escription.			

EDI Implm	entation Guidel	ines for Am	erican Axle & Manufacturing EDIFACT I	DELJI	Т
1		3124	Name and address line	С	an35
			Free form name and address description.		
		3124	Name and address line	С	an35
			Free form name and address description.		
		3124	Name and address line	С	an35
			Free form name and address description.		
		3124	Name and address line	С	an35
			Free form name and address description.		
	C080		PARTY NAME	С	
			Identification of a transaction party by name, one to five line be formatted.	s. Par	ty name may
Μ		3036	Party name	Μ	an35
			Name of a party involved in a transaction.		
		3036	Party name	С	an35
			Name of a party involved in a transaction.		
Χ		3036	Party name	С	an35
			Name of a party involved in a transaction.		
Χ		3036	Party name	С	an35
			Name of a party involved in a transaction.		
Х		3036	Party name	С	an35
			Name of a party involved in a transaction.		
Х		3045	Party name format, coded	С	an3
			Specification of the representation of a party name.		
			Refer to D.97A Data Element Dictionary for acceptable code	valu	es.
	C059		STREET	С	
			Street address and/or PO Box number in a structured address lines.	: one	to three
Μ		3042	Street and number/p.o. box	Μ	an35
			Street and number in plain language, or Post Office Box No.		
		3042	Street and number/p.o. box	С	an35
			Street and number in plain language, or Post Office Box No.		
		3042	Street and number/p.o. box	С	an35
			Street and number in plain language, or Post Office Box No.		
		3042	Street and number/p.o. box	С	an35
			Street and number in plain language, or Post Office Box No.		
	3164		CITY NAME	С	an35
			Name of a city (a town, a village) for addressing purposes.		
	3229		COUNTRY SUB-ENTITY IDENTIFICATION	С	an9
			Identification of the name of sub-entities (state, province) de	fined	by
	3251		appropriate governmental agencies. POSTCODE IDENTIFICATION	С	an9
			Code defining postal zones or addresses.		
	3207		COUNTRY, CODED	С	an3
			Identification of the name of a country or other geographical in ISO 3166.	entity	y as specified

Group:	SEQ Segment Group 4: Sequence Details
<b>Position:</b>	0150
Group:	
Level:	1
Usage:	Mandatory
Max Use:	9999
Purpose:	A group of segments providing details related to the delivery sequence. All other segments in this Segment Group 4 following the SEQ segment refer to that sequence.

Μ

		Seg			
Pos.	Seg.		Req.	Max.	Group:
<u>No.</u>	ID	Name	Des.	Use	<b>Repeat</b>
0160	SEQ	Sequence Details	М	1	
0200		Segment Group 5: Package	С		5
0250		Segment Group 7: Line Item	С		9999

Segment:	SEQ Sequence Details
<b>Position:</b>	0160 (Trigger Segment)
Group:	Segment Group 4 (Sequence Details) Mandatory
Level:	1
Usage:	Mandatory
Max Use:	1
Purpose:	A segment providing specific details related to the delivery sequence requested by the
	buyer or recipient of the product.
ndency Notes:	

SEQ+6+1'

			Data Element Summary		
	Data	Component			
	<u>Element</u>	<u>Element</u>	Name	Attr	ributes
	1245		STATUS INDICATOR, CODED	С	an3
			Specification of a status or disposition.		
			6 Agreement		
			An agreed status is allocated to deliver	y requ	irements.
	C286		SEQUENCE INFORMATION	С	
			Identification of a sequence and source for sequencing.		
Μ		1050	Sequence number	Μ	an10
			Number indicating the position in a sequence.		
X		1159	Sequence number source, coded	С	an3
			Specification of the source for a specified sequence number in a coded form.		
X		1131	Code list qualifier	С	an3
			Identification of a code list.		
X		3055	Code list responsible agency, coded	С	an3
			Code identifying the agency responsible for a code list.		

Group:

<u>Repeat</u>

999

Group:	PAC Segment Group 5: Package
<b>Position:</b>	0200
Group:	Segment Group 4 (Sequence Details) Mandatory
Level:	2
Usage:	Conditional (Optional)
Max Use:	5
Purpose:	Segment group to support KANBAN operation where customers must notify a supplier packaging labels and conditions.

### **Segment Summary**

М

Pos.	Seg.
<u>No.</u>	ID
0210	PAC

0220

•		Req.	Max.	
	Name	Des.	Use	
С	Package	M	1	
	Segment Group 6: Package Identification	С		

Segment:	PAC Package	
<b>Position:</b>	0210 (Trigger Segment)	
Group:	Segment Group 5 (Package)	Conditional (Optional)
Level:	2	
Usage:	Mandatory	
Max Use:	1	
Purpose:	To describe the number and type	pe of packages/physical units.

Х

Х

Х

Х

Μ

М

Comments: Notes:

PAC+1600+4:67+BB+F:CASE:RC'

-	~	Data Element Summary		
Data	Componen		• • •	
Element 7224	<u>Element</u>	<u>Name</u> NUMBER OF PACKAGES	<u>Attr</u>	<u>ributes</u> n8
/ 224		Number of individual parts of a shipment either unpacked, or	U	
		way that they cannot be divided without first undoing the part		
C531		PACKAGING DETAILS	C	
		Packaging level and details, terms and conditions.		
	7075	Packaging level, coded	С	an3
		Indication of level of packaging specified.		
		4 No packaging hierarchy		
		There is no specifiable level of packagi	ng: pa	ackaging is
		inner and outer level as well.		
	7233	Packaging related information, coded	С	an3
		Code giving packaging, handling and marking related inform	nation	
		67 Tagging/bar code instructions		
		Description to be provided.		
	7073	Packaging terms and conditions, coded	С	an3
		Code identifying packaging terms and conditions.		
C202		PACKAGE TYPE	С	
		Type of package by name or by code from a specified source		
	7065	Type of packages identification	С	an17
		Coded description of the form in which goods are presented.		
	1131	Code list qualifier	С	an3
		Identification of a code list.	~	
	3055	Code list responsible agency, coded	С	an3
	-	Code identifying the agency responsible for a code list.	a	
	7064	Type of packages	С	an35
G 40.0		Description of the form in which goods are presented.	a	
C402		PACKAGE TYPE IDENTIFICATION	С	
		Identification of the form in which goods are described.		2
	7077	Item description type, coded	Μ	an3
		Code indicating the format of a description.		
		F Free-form		25
	7064	Type of packages	Μ	an35
	7140	Description of the form in which goods are presented.	C	an <b>2</b>
	7143	Item number type, coded	С	an3
		Identification of the type of item number.		
		RC Returnable container number		

EDI Implmentation Guidelines for American Axle & Manufacturing EDIFACT		DIFACT DELJ	T		
			Reference number identifying	a returnable co	ontainer.
Х		7064	Type of packages	С	an35
			Description of the form in which goods are presented	d.	
Х		7143	Item number type, coded	С	an3
			Identification of the type of item number.		
Х	C532		RETURNABLE PACKAGE DETAILS	С	
			Indication of responsibility for payment and load co packages.	ntents of retur	nable
X		8395	Returnable package freight payment responsibilicoded	ity, C	an3
	To indicate responsibility for payment of return freight charges for packagin that is returnable.		r packaging		
Х		8393	Returnable package load contents, coded	С	an3
			To indicate the composition of goods loaded into a	eturnable pac	kage.

Group:	PCI Segment Group 6: Package Identification			
<b>Position:</b>	0220			
Group:	Segment Group 5 (Package) Conditional (Optional)			
Level:	3			
Usage:	Conditional (Optional)			
Max Use:	999			
Purpose:	A segment group giving packaging identification and good identity number related to the segment PAC.			

М	

Pos
No.
023

Pos.	Seg.		Req.	Max.	Group:
<u>No.</u>	ID	Name	Des.	Use	<b>Repeat</b>
0230	PCI	Package Identification	Μ	1	
0240	GIN	Goods Identity Number	С	10	

Component

Data

Segment:	PCI Package Identification
Position:	0230 (Trigger Segment)
Group:	Segment Group 6 (Package Identification) Conditional (Optional)
Level:	3
Usage:	Mandatory
Max Use:	1
Purpose:	To specify markings and labels on individual packages or physical units.
<b>Dependency Notes:</b>	
Semantic Notes:	
<b>Comments:</b>	
Notes:	Reserved for future use.

	Data Flower4	Componen Element		A 44-	
	Element 4233	<u>Element</u>	<u>Name</u> MARKING INSTRUCTIONS, CODED	Au C	<u>ributes</u> an3
	7200		Code indicating instructions on how specified packages or p	U hvsic:	unite
			should be marked.	ily sice	
			3 Mark customers references		
	C210		MARKS & LABELS	С	
			Shipping marks on packages in free text; one to ten lines.		
Μ		7102	Shipping marks	Μ	an35
			Marks and numbers identifying individual packages.		
Χ		7102	Shipping marks	С	an35
			Marks and numbers identifying individual packages.		
Χ		7102	Shipping marks	С	an35
			Marks and numbers identifying individual packages.		
Χ		7102	Shipping marks	С	an35
			Marks and numbers identifying individual packages.		
Х		7102	Shipping marks	С	an35
			Marks and numbers identifying individual packages.		
Χ		7102	Shipping marks	С	an35
			Marks and numbers identifying individual packages.		
Х		7102	Shipping marks	С	an35
			Marks and numbers identifying individual packages.		
Х		7102	Shipping marks	С	an35
			Marks and numbers identifying individual packages.		
Х		7102	Shipping marks	С	an35
			Marks and numbers identifying individual packages.		
X		7102	Shipping marks	С	an35
			Marks and numbers identifying individual packages.		
Χ	8275		CONTAINER/PACKAGE STATUS, CODED	С	an3
			Code to identify whether goods of separate description or co		
			consignments are contained in the same external packaging of	or to i	ndicate that a
	C827		container or similar unit load device is empty. <b>TYPE OF MARKING</b>	С	
	C827				waa waad and
			Specification of the type of marking that reflects the method the conventions adhered to for marking (e.g. of packages).	uiat V	vas used and
Μ		7511	Type of marking, coded	Μ	an3
			To specify the type of marking that reflects the method and t	he co	nventions
			adhered to for marking.		
X		1131	Code list qualifier	С	an3

	Identification of	a code list.		
3055	Code list respo	nsible agency, coded	С	an3
	Code identifying the agency responsible for a code list.			
	167	US, AIAG (Automotive Industry Actio	n Gro	up)

Segment:	${f GIN}$ Goods Identity Number	
Position:	0240	
Group:	Segment Group 6 (Package Identification)	Conditional (Optional)
Level:	4	
Usage:	Conditional (Optional)	
Max Use:	10	
Purpose:	To give specific identification numbers, either	er as single numbers or ranges.

Notes:

Reserved for future use.

### **Data Element Summary**

	Data	Common	Data Element Summary		
	Data Element	Componen		Attributes	
М	<u>Element</u> 7405	<u>Element</u>	<u>Name</u> IDENTITY NUMBER QUALIFIER	M	an3
141	7405		Code specifying the type/source of identity number.	171	an
			AL Kanban card number		
				maat	o Vorhor
			Reference number assigned by a consig card.	nee u	) a Nailuail
			ML Marking/label number		
М	C208		IDENTITY NUMBER RANGE	Μ	
			Goods item identification numbers, start and end of consecut		numbered
			range.		
Μ		7402	Identity number	Μ	an35
			The number given to an object for its unique identification.		
		7402	Identity number	С	an35
			The number given to an object for its unique identification.		
X	C208		IDENTITY NUMBER RANGE	С	
			Goods item identification numbers, start and end of consecut	ively	numbered
			range.	2	
X		7402	Identity number	Μ	an35
			The number given to an object for its unique identification.		
X		7402	Identity number	С	an35
			The number given to an object for its unique identification.		
Х	C208		IDENTITY NUMBER RANGE	С	
			Goods item identification numbers, start and end of consecut	ively	numbered
			range.	-	
X		7402	Identity number	Μ	an35
			The number given to an object for its unique identification.		
X		7402	Identity number	С	an35
			The number given to an object for its unique identification.		
Х	C208		IDENTITY NUMBER RANGE	С	
			Goods item identification numbers, start and end of consecut	ively	numbered
			range.		
X		7402	Identity number	Μ	an35
			The number given to an object for its unique identification.		
X		7402	Identity number	С	an35
			The number given to an object for its unique identification.		
Χ	C208		IDENTITY NUMBER RANGE	С	
			Goods item identification numbers, start and end of consecut	ively	numbered
<b>X</b> 7		<b>=</b> 40.0	range.		
X		7402	Identity number	Μ	an35
EDII 1		· 1 . 1 ·	NEL HE AANA VANSAN 1.0 HINE 10 2004		D 00

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Group:	LIN Segment Group 7: Line Item
<b>Position:</b>	0250
Group:	Segment Group 4 (Sequence Details) Mandatory
Level:	2
Usage:	Conditional (Optional)
Max Use:	9999
Purpose:	A group of segments providing details of the individual line items to be delivered.

М

N. ID Name	
<u>No. ID Name</u> <u>Des. Use I</u>	<u>Repeat</u>
0260 LIN Line Item M 1	
0270 PIA Additional Product Id C 10	
0280 IMD Item Description C 10	
0300 GIR Related Identification Numbers C 5	
0320 FTX Free Text C 5	
0350 Segment Group 8: Reference C 5	5
0380 Segment Group 9: Place/Location Identification C 5	5
0430Segment Group 11: QuantityC1	100

1	e
Segment:	LIN Line Item
<b>Position:</b>	0260 (Trigger Segment)
Group:	Segment Group 7 (Line Item) Conditional (Optional)
Level:	2
Usage:	Mandatory
Max Use:	1
Purpose:	A segment identifying the details of the product/service being delivered e.g. product identification. All other segments in the detail section following the LIN segment refer to the line item.
Dependency Notes: Semantic Notes:	

Comments:

Notes:	LIN+++15027048:IN'
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	Data	Componen	t		
	<u>Element</u>	<u>Element</u>		Attr	<u>ributes</u>
	1082		LINE ITEM NUMBER	С	an6
			Serial number designating each separate item within a series	of art	icles.
			May be used for Ship Direct Orders and/or Sequence Orders	(Seria	al Control
			Items).		
X	1229		ACTION REQUEST/NOTIFICATION, CODED	С	an3
			Code specifying the action to be taken or already taken.		
	C212		ITEM NUMBER IDENTIFICATION	С	
			Goods identification for a specified source.		
		7140	Item number	С	an35
			A number allocated to a group or item.		
		7143	Item number type, coded	С	an3
			Identification of the type of item number.		
			IN Buyer's item number		
X		1131	Code list qualifier	С	an3
			Identification of a code list.		
X		3055	Code list responsible agency, coded	С	an3
			Code identifying the agency responsible for a code list.		
X	C829		SUB-LINE INFORMATION	С	
			To provide an indication that a segment or segment group is	used t	to contain
			sub-line or sub-line item information and to optionally enab- identified.		
X		5495	Sub-line indicator, coded	С	an3
			Indication that the segment and/or segment group is used for	r sub-l	ine item
			information.		
Х		1082	Line item number	С	an6
			Serial number designating each separate item within a series	of art	icles.
	1222		CONFIGURATION LEVEL	С	n2
			Number indicating the level of an object which is in a hierar	chy.	
X	7083		CONFIGURATION, CODED	С	an3
			Code indicating the status of the sub-line item in the configu	iration	

Segment:	PIA Additional Product Id			
Position:	0270			
Group:	Segment Group 7 (Line Item) Conditional (Optional)			
Level:	3			
Usage:	Conditional (Optional)			
Max Use:	10			
Purpose:	A segment providing additional product identification.			
<b>Dependency Notes:</b>				
Semantic Notes:				
<b>Comments:</b>				
Notes:	PIA+1+4:RY'			

## **Data Element Summary**

			Data E	lement Summary		
	Data	Componen			•	
м	Element	Element	Name PRODUCT ID			<u>ributes</u> an3
М	4347			• FUNCTION QUALIFIER e function of the product code.	Μ	an5
				Additional identification		
			1		<b>c</b>	
				Information which specifies and quali identifications.	nes pro	bauet
Μ	C212		ITEM NUMBH	ER IDENTIFICATION	Μ	
			Goods identifica	ation for a specified source.		
		7140	Item number		С	an35
			A number alloca	ated to a group or item.		
		7143	Item number ty	ype, coded	С	an3
				f the type of item number.		
			AB	Assembly		
			BB	Lot number		
				A number indicating the lot number of	f a proc	duct.
			BM	Special material identification code		
				A number to identify the special mate	rial coc	le.
			EC	Engineering change level		
				Reference number indicating that a ch		r revision has
				been applied to an article's specification		
			MP	Product/service identification number		
			DU	Reference number identifying a produ	ict or se	ervice.
			RY	Record keeping of model year	~	
X		1131	Code list qualif		С	an3
		20.55	Identification of		a	
X		3055	_	nsible agency, coded	С	an3
	0010		•	g the agency responsible for a code list.	G	
	C212			ER IDENTIFICATION	С	
		<b>71</b> 40		ation for a specified source.	C	25
		7140	Item number		С	an35
		<b>F140</b>		ated to a group or item.	C	3
		7143	Item number ty		С	an3
v		1121		f the type of item number.	C	3
X		1131	Code list qualified Identification of		С	an3
v		2055			C	on 2
X		3055	_	<b>nsible agency, coded</b> g the agency responsible for a code list.	С	an3
	C212			ER IDENTIFICATION	С	
	C212			LA IDENTIFICATION	U	

EDI Implementation Guideline for DELJIT AAM Version 1.0 JUNE 18, 2004

EDI Implmentation Guid	delines for Am	erican Axle & Manufacturing ED Goods identification for a specified source.	DIFACT DELJI	Т
	7140	Item number	С	an35
		A number allocated to a group or item.		
	7143	Item number type, coded	С	an3
		Identification of the type of item number.		
Х	1131	Code list qualifier	С	an3
		Identification of a code list.		
Х	3055	Code list responsible agency, coded	С	an3
		Code identifying the agency responsible for a code l	ist.	
C212		ITEM NUMBER IDENTIFICATION	С	
		Goods identification for a specified source.		
	7140	Item number	С	an35
		A number allocated to a group or item.		
	7143	Item number type, coded	С	an3
		Identification of the type of item number.		
X	1131	Code list qualifier	С	an3
		Identification of a code list.		
X	3055	Code list responsible agency, coded	С	an3
		Code identifying the agency responsible for a code l	ist.	
C212		ITEM NUMBER IDENTIFICATION	С	
		Goods identification for a specified source.		
	7140	Item number	С	an35
		A number allocated to a group or item.		
	7143	Item number type, coded	С	an3
		Identification of the type of item number.		
X	1131	Code list qualifier	С	an3
		Identification of a code list.		
X	3055	Code list responsible agency, coded	С	an3
		Code identifying the agency responsible for a code l	ist.	

Segment:	IMD Item Description			
Position:	0280			
Group:	Segment Group 7 (Line Item) Conditional (Optional)			
Level:	3			
Usage:	Conditional (Optional)			
Max Use:	10			
Purpose:	A segment for describing the product to be delivered. This segment should be used for			
	products that cannot be identified by a product code or article number.			
Dopondonov Notos				

IMD+++:::BOLT SCREW REAR WHEEL'

Data Element Summary						
	Data	Componen	nt			
	<u>Element</u>	Element	<u>Name</u>		Attı	<u>ributes</u>
Х	7077		ITEM DESCRIP	FION TYPE, CODED	С	an3
			Code indicating the	e format of a description.		
			С	Code (from industry code list)		
			S	Structured (from industry code list)		
	7081		ITEM CHARAC	FERISTIC, CODED	С	an3
			Code specifying th	e item characteristic being described.		
			8	Product		
			12	Type and/or process		
				Description of the type and/or process the product. E.g. in steel, description of process.		
	C273		ITEM DESCRIP	1	С	
			Description of an i	tem.		
		7009	Item description i	dentification	С	an17
				stry code list which provides specific data	abou	t a product
			characteristic.			
X		1131	Code list qualifier		С	an3
			Identification of a			
		3055	Code list responsi	ble agency, coded	С	an3
			Code identifying the	ne agency responsible for a code list.		
		7008	Item description		С	an35
			Plain language des	cription of articles or products.		
Х		7008	Item description		С	an35
			Plain language des	cription of articles or products.		
X		3453	Language, coded		С	an3
			Code of language (	(ISO 639-1988).		
X	7383		SURFACE/LAYE	ER INDICATOR, CODED	С	an3
			Code indicating the	e surface or layer of a product that is being	g desc	ribed.
			e	•	-	

Segment:	<b>GIR</b> Related Identification Numbers				
<b>Position:</b>	0300				
Group:	Segment Group 7 (Line Item) Conditional (Optional)				
Level:	3				
Usage:	Conditional (Optional)				
Max Use:	5				
Purpose:	A segment providing sets of related identification numbers for the line item.				
Dependency Notes: Semantic Notes: Comments:					
Notes:	GIR+1+99988:AL+21:AQ+1:AM'				

	Data	Componen		ient Summary		
	<u>Element</u>	<u>Element</u>			Attr	ibutes
Μ	7297			ATION QUALIFIER	Μ	an3
			Identification of the	e type of set.		
			1	Product		
Μ	C206		IDENTIFICATIO	ON NUMBER	Μ	
			The identification of	of an object.		
Μ		7402	Identity number		Μ	an35
			The number given	to an object for its unique identification.		
		7405	Identity number q	Jualifier	С	an3
			Code specifying the	e type/source of identity number.		
			AL	Kanban card number		
				Reference number assigned by a consig	nee to	o a Kanban
				card. If transmitted on the AAM DELJIT the	IZ A NI	D A NI /D11
				signal is required to be placed on the G		
				Partner Label (GTPL). See AAM GPTI		-
				specifications for more information.		-
					TZANI	
				If transmitted on the AAM DELJIT the signal is required to be returned on the		
				EDIFACT DESADV document. See A		
				Specifications for more information.		
			AM	Level number		
				Level number in a hierarchy or other st		
				AAM will use the qualifier 'AM' to rep		
				SHIPMENT ORDER ID. If transmitted return on the AAM DESADV documer		e DELJII
				Shipment Order ID is required to be pla		n the
				Global Transport Partner Label (GTPL		
				AAM GPTL labeling specifications for information.	more	
				mornation.		
				Shipment Order ID is required to be ret		
				AAM EDIFACT DESADV document.		
			AQ	DESADV Specifications for more info Release number	matio	n.
			Γų	Number assigned to a release.		
				Return on AAM DESADV if transmitte	ed on t	the
				DELJIT	,a 011	
			AW	Serial shipping container code		
				A single unique serial number which id	entific	es shipping

EDI Implmentat	tion Guidelin	es for Am	erican Axle & Manufact		T DELJI	Т
			VV	containers or shipping packages. Vehicle identity number		
			• •	Unique serial number assigned by th	e manuf	acturer that
				distinguishes one vehicle from anoth		acturer that
X		4405	Status, coded	-	С	an3
			Provides informatio	on regarding a status.		
	C206		IDENTIFICATIO	N NUMBER	С	
			The identification o	f an object.		
Μ		7402	Identity number		Μ	an35
			The number given t	o an object for its unique identification	<b>a</b> .	
		7405	Identity number q	ualifier	С	an3
			Code specifying the	e type/source of identity number.		
X		4405	Status, coded		С	an3
			Provides informatio	n regarding a status.		
	C206		IDENTIFICATIO	N NUMBER	С	
			The identification o	f an object.		
Μ		7402	Identity number		Μ	an35
			The number given to	o an object for its unique identification	a.	
		7405	Identity number q	ualifier	С	an3
			Code specifying the	e type/source of identity number.		
X		4405	Status, coded		С	an3
			Provides informatio	n regarding a status.		
	C206		<b>IDENTIFICATIO</b>	N NUMBER	С	
			The identification o	f an object.		
Μ		7402	Identity number		Μ	an35
			The number given t	o an object for its unique identification	n.	
		7405	Identity number q	ualifier	С	an3
			Code specifying the	e type/source of identity number.		
X		4405	Status, coded		С	an3
			Provides informatio	n regarding a status.		
	C206		IDENTIFICATIO	N NUMBER	С	
			The identification o	f an object.		
Μ		7402	<b>Identity number</b>		Μ	an35
			The number given t	o an object for its unique identification	n.	
		7405	Identity number q	ualifier	С	an3
			Code specifying the	e type/source of identity number.		
X		4405	Status, coded		С	an3
			Provides informatio	n regarding a status.		

Segment:	FTX Free Text
Position:	0320
Group:	Segment Group 7 (Line Item) Conditional (Optional)
Level:	3
Usage:	Conditional (Optional)
Max Use:	5
Purpose:	A segment with free text in coded or clear form, to give further clarification, when required, to the line group. In computer to computer exchanges such text will normally require the receiver to process this segment manually.
<b>Dependency Notes:</b>	

Semantic Notes: Comments: Notes:

FTX+AAI+++MESSAGE GOES HERE:SENDER MESSAGE'

	Data	Commonor	Data Element Summary		
М	Element 4451	Componen <u>Element</u>		<u>Attı</u> M	<u>ributes</u> an3
			Code specifying subject of a free text.		
			AAI General information		
Х	4453		TEXT FUNCTION, CODED	С	an3
			Code specifying how to handle the text.		
Х	C107		TEXT REFERENCE	С	
			Coded reference to a standard text and its source.		
Χ		4441	Free text identification	Μ	an17
			Free text in coded form.		
Χ		1131	Code list qualifier	С	an3
			Identification of a code list.		
Χ		3055	Code list responsible agency, coded	С	an3
			Code identifying the agency responsible for a code list.		
	C108		TEXT LITERAL	С	
			Free text; one to five lines.		
Μ		4440	Free text	Μ	an70
			Free text field available to the message sender for information	n.	
		4440	Free text	С	an70
			Free text field available to the message sender for information	n.	
X		4440	Free text	С	an70
			Free text field available to the message sender for information	n.	
X		4440	Free text	С	an70
			Free text field available to the message sender for information		
X		4440	Free text	С	an70
			Free text field available to the message sender for information		
X	3453		LANGUAGE, CODED	С	an3
			Code of language (ISO 639-1988).		

Group:	<b>RFF</b> Segment Group 8: Reference
Position:	0350
Group:	Segment Group 7 (Line Item) Conditional (Optional)
Level:	3
Usage:	Conditional (Optional)
Max Use:	5
<b>Purpose:</b>	A group of segments giving references and where necessary, their dates, relating to the
	line item.

Pos.	Seg.		-	Req.	Max.	Group:
<u>No.</u>	<u>ID</u>	<u>Name</u>		Des.	Use	<b>Repeat</b>
0360	RFF	Reference		Μ	1	

Μ

Segment:	RFF Reference
Position:	0360 (Trigger Segment)
Group:	Segment Group 8 (Reference) Conditional (Optional)
Level:	3
Usage:	Mandatory
Max Use:	1
Purpose:	A segment for referencing document and other numbers related to the line item as specified in the LIN segment.
Dependency Notes:	· ·

RFF+ON:9NI0405'

	Data	Componen	t	
	<u>Element</u>	<u>Element</u>	<u>Name</u>	<u>Attributes</u>
Μ	C506		REFERENCE	Μ
			Identification of a reference.	
Μ		1153	Reference qualifier	M an3
			Code giving specific meaning to a reference segment	or a reference number.
			ON Order number (purchase)	
			[1022] Reference number assign order.	red by the buyer to an
		1154	Reference number	C an35
			Identification number the nature and function of whice entry in data element 1153 Reference qualifier.	ch can be qualified by an
		1156	Line number	C an6
			Number of the line in the document/message reference number.	ed in 1154 Reference
X		4000	Reference version number	C an35
			To uniquely identify a reference by its revision numb	er.

Group:	LOC Segment Group 9: Place/Location Identification
<b>Position:</b>	0380
Group:	Segment Group 7 (Line Item) Conditional (Optional)
Level:	3
Usage:	Conditional (Optional)
Max Use:	5
Purpose:	A group of segments providing delivery location information and where relevant
	contacts.

Pos.	Seg.		Req.	Max.	Group:
<u>No.</u>	ID	Name	Des.	Use	<b>Repeat</b>
0390	LOC	Place/Location Identification	M	1	
0400		Segment Group 10: Contact Information	С		5

Μ

Segment:	LOC Place/Location Identification
Position:	0390 (Trigger Segment)
Group:	Segment Group 9 (Place/Location Identification) Conditional (Optional)
Level:	3
Usage:	Mandatory
Max Use:	1
Purpose:	A segment indicating more details regarding specific locations related to the line item.

LOC+11+DOCK NUMBER'	
LOC+159+LOCATOR'	

	Data	Componen				
м	Element	<u>Element</u>	Name NACE / OCATE			ributes
Μ	3227			ION QUALIFIER	Μ	an3
			11	he function of a location.		
			11	Place/port of discharge		1 1
				(3392 + 3414) Seaport, airport, freight station or other place at which the good		
				unloaded from the means of transport h		
				for their carriage.	L L	
				Receiving Dock.		
			54	Manufacturing department		
				A department within the manufacturing	g area	(e.g.
			150	lacquering, assembly).		
			159	Additional internal destination		
				Any location within the consignee's pro- goods are moved to.	mises	s where the
	C517		LOCATION IDE		С	
			Identification of a	location by code or name.		
		3225	Place/location ide	ntification	С	an25
			Identification of th	e name of place/location, other than 3164	City	name.
Χ		1131	Code list qualifier	r	С	an3
			Identification of a	code list.		
Х		3055	Code list responsi	ible agency, coded	С	an3
			Code identifying the	he agency responsible for a code list.		
Χ		3224	Place/location		С	an70
			Name of place/loca	ation, other than 3164 City name.		
Χ	C519		RELATED LOCA	ATION ONE IDENTIFICATION	С	
			Identification the f	irst related location by code or name.		
Χ		3223	-	ation one identification	С	an25
			-	e first related place/location by code.		
Х		1131	Code list qualifier		С	an3
			Identification of a			
Х		3055	—	ible agency, coded	С	an3
				he agency responsible for a code list.		
Χ		3222	Related place/loca		С	an70
	_		-	e first related place/location by name.		
X	C553			ATION TWO IDENTIFICATION	С	
			Identification of se	cond related location by code or name.		

EDI Implmentation	on Guidelines for Ame	rican Axle & Manufacturing EDIFACT	DELJI	Т
X	3233	Related place/location two identification	С	an25
		Specification of a second related place/location by code.		
Χ	1131	Code list qualifier	С	an3
		Identification of a code list.		
Χ	3055	Code list responsible agency, coded	С	an3
		Code identifying the agency responsible for a code list.		
Χ	3232	Related place/location two	С	an70
		Specification of a second related place/location by name.		
Χ	5479	RELATION, CODED	С	an3
		To specify the relationship between two or more items.		

Group:	CTA Segment Group 10: Contact Information
<b>Position:</b>	0400
Group:	Segment Group 9 (Place/Location Identification) Conditional (Optional)
Level:	4
Usage:	Conditional (Optional)
Max Use:	5
Purpose:	A group of segments to identify person, function, department and appropriate numbers to
	whom communication should be directed.

Μ

		Segment Summary			
Pos.	Seg.		Req.	Max.	Group:
<u>No.</u>	ID	Name	Des.	Use	<b>Repeat</b>
0410	CTA	Contact Information	М	1	
0420	COM	Communication Contact	С	5	

Segment:	CTA Contact Information
Position:	0410 (Trigger Segment)
Group:	Segment Group 10 (Contact Information) Conditional (Optional)
Level:	4
Usage:	Mandatory
Max Use:	1
Purpose:	A segment to identify person, function, department to whom communication should be directed.
dency Notes: nantic Notes:	

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CTA+IC+CUSTOMER SERVICE:PLANT 3'

Component	t		
<u>Element</u>	Name	Attr	<u>ibutes</u>
	CONTACT FUNCTION, CODED	С	an3
	Code specifying the function of a contact (e.g. department or	perso	n).
	IC Information contact		
	Department/person to contact for questi- transactions.	ons re	garding
	DEPARTMENT OR EMPLOYEE DETAILS	С	
	Code and/or name of a department or employee. Code prefer	ed.	
3413	Department or employee identification	С	an17
	Internal identification code.		
3412	Department or employee	С	an35
	The department or person within an organizational entity.		
	<u>Element</u> 3413	ElementName CONTACT FUNCTION, CODEDCode specifying the function of a contact (e.g. department or ICICInformation contact Department/person to contact for question transactions.DEPARTMENT OR EMPLOYEE DETAILS Code and/or name of a department or employee. Code prefer3413Department or employee identification Internal identification code.3412Department or employee	CONTACT FUNCTION, CODED       C         Code specifying the function of a contact (e.g. department or person IC       Information contact         IC       Information contact         Department/person to contact for questions retransactions.       DepARTMENT OR EMPLOYEE DETAILS         Code and/or name of a department or employee. Code preferred.       C         3413       Department or employee identification       C         Internal identification code.       C

	8	
Segment:	COM Communication Contact	
Position:	0420	
Group:	Segment Group 10 (Contact Information) C	onditional (Optional)
Level:	5	
Usage:	Conditional (Optional)	
Max Use:	5	
Purpose:	Identify communication types and numbers for p	person, function, department identified in
	CTA.	

## COM+3137580000:TE'

	-	~		ent Summary		
	Data	Component	t			
	<u>Element</u>	<b>Element</b>	<u>Name</u>		Attr	<u>ibutes</u>
Μ	C076		COMMUNICATI	ON CONTACT	Μ	
			Communication nu	mber of a department or employee in a sp	ecifie	d channel.
Μ		3148	Communication n	umber	Μ	an512
			The communication	n number.		
Μ		3155	Communication cl	nannel qualifier	Μ	an3
			Code identifying th	e type of communication channel being u	sed.	
			EM	Electronic mail		
			Creating/sending/receiving of unstructured free text messages or documents using computer network, a mini computer or an attached modem and regular telephone line or other electronic transmission media.		ork, a mini-	
			FX	Telefax		
			TE	Device used for transmitting and reprod graphic material (as printing) by means telephone lines or other electronic trans Telephone	of sig	nals over
				Voice/data transmission by telephone.		

Group:	QTY Segment Group 11: Quantity
<b>Position:</b>	0430
Group:	Segment Group 7 (Line Item) Conditional (Optional)
Level:	3
Usage:	Conditional (Optional)
Max Use:	100
Purpose:	A group of segments specifying quantity related information for actual delivery.

Pos.	Seg.		Req.	Max.	Group:
<u>No.</u>	ID	Name	Des.	Use	<b>Repeat</b>
0440	QTY	Quantity	Μ	1	
0460	DTM	Date/Time/Period	С	2	

М

Segment:	QTY Quantity	
Position:	0440 (Trigger Segment)	
Group:	Segment Group 11 (Quantity)	Conditional (Optional)
Level:	3	
Usage:	Mandatory	
Max Use:	1	
Purpose:	A segment to specify pertinent quar	ntities relating to the line item.
<b>Dependency Notes:</b>		
Semantic Notes:		
<b>Comments:</b>		
Notes:	OTY+1:5400:C62'	

	Data	Componen	t			
	Element	<u>Element</u>	<u>Name</u>		Att	<u>ributes</u>
Μ	C186		QUANTITY DET	TAILS	Μ	
			Quantity informati	on in a transaction, qualified when relevan	nt.	
Μ		6063	Quantity qualifier	r	Μ	an3
			Code giving specif	fic meaning to a quantity.		
			1	Discrete quantity		
			3	Cumulative quantity		
			12	Despatch quantity		
				Quantity despatched by the seller.		
			52	Quantity per pack		
			79	Previous cumulative quantity		
				Cumulative quantity prior the actual or	der.	
Μ		6060	Quantity		Μ	n15
			Numeric value of a	a quantity.		
		6411	Measure unit qua	lifier	С	an3
			Indication of the up	nit of measurement in which weight (mass	s), cap	oacity, length,
				her quantity is expressed.		
			Refer to UN/ECE	Trade Recommendation 20 for units of me	easure	codes.

Segment:	DTM Date/Time/Period			
<b>Position:</b>	0460			
Group:	Segment Group 11 (Quantity) Conditional (Optional)			
Level:	4			
Usage:	Conditional (Optional)			
Max Use:	2			
Purpose:	A segment indicating the date/time/period details relating to the quantity and schedule			
	details in the line item.			

### Dependency Notes: Semantic Notes: Comments: Notes: DTM+2:200401081030:203'

Μ

М

Dete	C	Data Element Summary			
Data <u>Element</u> C507	Componen <u>Element</u>		IOD	<u>Attributes</u> M	
		Date and/or time, or	period relevant to the specified date/time	/period type.	
	2005	Date/time/period q	ualifier	M an3	
		Code giving specific	c meaning to a date, time or period.		
		2	Delivery date/time, requested		
			Date on which buyer requests goods to b	be delivered.	
		10	Shipment date/time, requested		
			Date on which goods should be shipped	or despatched by	
			the supplier.		
		11	Despatch date and or time		
			(2170) Date/time on which the goods are or are expected to be despatched or shipped.		
		51	Cumulative quantity start date		
			First Date for accumulation of delivery of	quantities.	
		52	Cumulative quantity end date	1	
			quantities.		
	2380	Date/time/period		C an35	
		The value of a date, a date and time, a time or of a period in a specified representation.			
	2379	Date/time/period fo	ormat qualifier	C an3	
Specification of the representation of a date, a date and time or				or of a period.	
		102	CCYYMMDD		
			Calendar date: $C = Century$ ; $Y = Year$ ;	M = Month ; D =	
			Day.		
		203	CCYYMMDDHHMM		
			Calendar date including time with minut Y=Year; M=Month; D=Day; H=Hour; M		
		303	CCYYMMDDHHMMZZZ		
			See 203 plus Z=Time zone.		

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Segment:	UNT Message Trailer
Position:	0500
Group:	
Level:	0
Usage:	Mandatory
Max Use:	1
Purpose:	A service segment ending a message, giving the total number of segments in the message
	and the control reference number of the message.
<b>Dependency Notes:</b>	
Semantic Notes:	

Comments: Notes:

UNT+32+1'

Data Excitent Summary									
	Data	Componen	t						
	<u>Element</u>	<b>Element</b>	Name	Attr	ibutes				
Μ	0074		NUMBER OF SEGMENTS IN A MESSAGE	Μ	n6				
			Control count of number of segments in a message.						
Μ	0062		MESSAGE REFERENCE NUMBER	Μ	an14				
			Unique message reference assigned by the sender.						

### DELJIT Example.

UNB+UNOA:2+XLT:ZZ+123456789:ZZ+040618:1833+10++AAMDELJIT++++1 UNH+1000001+DELJIT:D:97A:UN BGM+242:::SH+20040525-319995+5 DTM+137:20040525:102 DTM+158:20040525:102 DTM+159:20040607:102 RFF+AAN: 20040525-319995 NAD+SI+808844567 NAD+ST+808844567::16++AMERICAN AXLE & MFG INC+DGD-DETROIT GEAR DIRECT:1840 HOLBROOK AVENUE+DETROIT+MI+482123488+US NAD+SU+123456789::16++SUPPLIER NAME INC+1111 MIDDLEBELT ROAD+ROMULUS+MI+481742134+US SEQ+6 PAC++4:67 LIN+++TESTPRT1:IN PIA+1+0:EC IMD+++:::SLEEVE 0208 GIR+1+22844:AL+397:AQ+2025527:AM RFF+ON:9NI0060 LOC+11+RAWPLT6 LOC+159+GRP 6G QTY+12:896:PCS DTM+10:200405192359:203 QTY+3:129920:PCS DTM+51:200401010000:203 SEQ+6 PAC++4:67 LIN+++TESTPRT1:IN PIA+1+0:EC 0208 IMD+++:::SLEEVE GIR+1+22842:AL+397:AQ+2025528:AM RFF+ON:9NI0000 LOC+11+RAWPLT6 LOC+159+GRP 6G QTY+12:896:PCS DTM+10:200405192359:203 OTY+3:129920:PCS DTM+51:200401010000:203 SEQ+6 PAC++4:67 LIN+++TESTPRT1:IN PIA+1+0:EC IMD+++:::SLEEVE 0208 GIR+1+22843:AL+397:AQ+2025529:AM RFF+ON:9NI0000 LOC+11+RAWPLT6 LOC+159+GRP 6G QTY+12:896:PCS DTM+10:200405192359:203 QTY+3:129920:PCS DTM+51:200401010000:203 UNT+49+1000001 UNZ+1+10