

# American Axle & Manufacturing DESPATCH ADVICE - DESADV

## **Supplier EDI Implementation Guideline Version 1.0**

## **DESADV** Guidelines Changes

Differences from GM MGO D.97A version 1.1 guidelines

AAM will require master and container label **detail** information for every container on a shipment that is transmitted on the DESADV. The detail change will require sending 1 CPS, "master label" GIR, PAC, LIN, QTY, and "container label" GIR for every container.

#### BGM - Message function Coded.

Changes for Data Element 1225 GM uses 1- Cancel, 2 – addition, 4 – change and 9- Original. AAM will use 1 – cancel, 5- replace, and 9 – Original

#### RFF – Segment Group 1.

Changes for Data Element 1153 Add qualifier IV – Invoice Number

#### NAD – Segment Group 2

Changes for Data Element 3035 Add qualifier IV – Invoicee

#### LOC – Segment Group 2

Must send after NAD+ST

#### GIR - Segment Group 13

Add qualifier AL for Pull number.

Add qualifier AW for LPN number.

Add qualifier AQ for release number.

Add qualifier AM – Level Number for Release Line Number

#### PIA - Segment Group 15

Make model year optional

Add qualifier EC – Engineering Change.

#### IMD – Segment Group 15

Make Item Description Optional

#### QTY - Segment Group 15

Make cumulative quantity optional – Despatch quantity is mandatory. Add qualifier 47 = Invoice Quantity

#### GIR - Segment Group 15

Activate segment

Add qualifier AW for LPN number.

Add qualifier AL for Pull number.

Add qualifier BX – Batch number (Lot Number).

Segment group 20 is for primary metals and heat codes. Make no changes.

June 18, 2004 – Minor edits and wording corrections, also correct minor issue with example documents.

Questions? Contact Support at aamedisupport@aam.com

## **DESADV** Despatch Advice Message

#### **Introduction:**

A message specifying details for goods despatched or ready for despatch under agreed conditions. The United Nations Despatch Advice Message serves both as a specification for Delivery Despatch Advice and also as a Returns Despatch Advice message. Throughout this document, the reference to 'Despatch Advice' may be interpreted as conveying the wider meaning of 'Delivery Despatch Advice' Despatch Advice'.

#### **Heading Section:**

M	Pos. No. 0010	Seg. <u>ID</u> UNH	Name Message Header	Req. Des. M	Max.Use	Group <u>Repeat</u>	Notes and Comments
M	0020	BGM	Beginning of Message	M	1		
Must Use	0030	DTM	Date/Time/Period	C	3		
Not Used	0040	ALI	Additional Information	C	5		
	0050	MEA	Measurements	C	5		
Not Used	0060	MOA	Monetary Amount	C	5		
	0070		Segment Group 1: RFF-DTM	С		10	
M	0080	RFF	Reference	M	1		
Not Used	0090	DTM	Date/Time/Period	C	1		
Must Use	0100		Segment Group 2: NAD-LOC-SG3-SG4	С		10	
M	0110	NAD	Name and Address	M	1		
D	0120	LOC	Place/Location Identification	C	10		
Not Used	0130		Segment Group 3: RFF-DTM	С		10	
Not Used	0140	RFF	Reference	M	1		
Not Used	0150	DTM	Date/Time/Period	C	1		
Not Used	0160		Segment Group 4: CTA-COM	С		10	
Not Used	0170	CTA	Contact Information	M	1		
Not Used	0180	COM	Communication Contact	C	5		
Not Used	0190		Segment Group 5: TOD-LOC-FTX	С		10	
Not Used	0200	TOD	Terms of Delivery or Transport	M	1		
Not Used	0210	LOC	Place/Location Identification	C	5		
Not Used	0220	FTX	Free Text	C	5		
Must Use	0230		Segment Group 6: TDT-PCD-SG7	С		10	
M	0240	TDT	Details of Transport	M	1		
Not Used	0250	PCD	Percentage Details	C	6		
Not Used	0260		Segment Group 7: LOC-DTM	С	_	10	
Not Used	0270	LOC	Place/Location Identification	M	1		
Not Used	0280	DTM	Date/Time/Period	C	10		
Must Use	0290		Segment Group 8: EQD-MEA-SEL-EQA-SG9	С		10	
M	0300	EQD	Equipment Details	M	1		
Not Used	0310	MEA	Measurements	C	5		
	0320	SEL	Seal Number	C	25		
Not Used	0330	EQA	Attached Equipment	C	5		

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Not Used	0340		Segment Group 9: HAN-FTX	С		10		
Not Used	0350	HAN	Handling Instructions	M	1			
Not Used	0360	FTX	Free Text	C	10			

#### **Detail Section:**

Must Use	0370		Name	Des.	Max.Use	Repeat	Comments
			Segment Group 10: CPS-FTX-SG11-SG15	С		9999	
M	0380	CPS	Consignment Packing Sequence	M	1		
Not Used	0390	FTX	Free Text	С	5		
	0400		Segment Group 11: PAC-MEA-QTY-SG12- SG13	С		9999	
M	0410	PAC	Package	M	1		
Not Used	0420	MEA	Measurements	C	10		
Not Used	0430	QTY	Quantity	C	10		
Not Used	0440		Segment Group 12: HAN-FTX	С		10	
Not Used	0450	HAN	Handling Instructions	M	1		
Not Used	0460	FTX	Free Text	С	10		
	0470		Segment Group 13: PCI-RFF-DTM-GIR-SG14	С		1000	
M	0480	PCI	Package Identification	M	1		
	0490	RFF	Reference	C	1		
Not Used	0500	DTM	Date/Time/Period	C	5		
Must Use	0510	GIR	Related Identification Numbers	C	99		
Not Used	0520		Segment Group 14: GIN-DLM	С		99	
Not Used	0530	GIN	Goods Identity Number	M	1		
Not Used	0540	DLM	Delivery Limitations	C	10		
	0550		Segment Group 15: LIN-PIA-IMD-MEA-QTY-ALI-GIN-GIR-DLM-DTM-NAD-TDT-HAN-FTX-MOA-SG16-SG17-SG18-SG19-SG20-SG23	С		9999	
M	0560	LIN	Line Item	M	1		
	0570	PIA	Additional Product Id	C	10		
	0580	IMD	Item Description	C	25		
Not Used	0590	MEA	Measurements	C	10		
Must Use	0600	QTY	Quantity	C	10		
Not Used	0610	ALI	Additional Information	C	10		
Not Used	0620	GIN	Goods Identity Number	C	100		
Must Use	0630	GIR	Related Identification Numbers	C	100		
Not Used	0640	DLM	Delivery Limitations	C	100		
Not Used	0650	DTM	Date/Time/Period	C	5		
Not Used	0660	NAD	Name and Address	C	5		
Not Used	0670	TDT	Details of Transport	C	1		
Not Used	0680	HAN	Handling Instructions	C	20		
	0690	FTX	Free Text	C	99		
Not Used	0700	MOA	Monetary Amount	C	5		
	0710		Segment Group 16: RFF-NAD-CTA-DTM	С		99	
M	0720	RFF	Reference	M	1		
Not Used	0730	NAD	Name and Address	C	1		
Not Used	0740	CTA	Contact Information	C	1		
Not Used	0750	DTM	Date/Time/Period	C	1		
Not Used	0760		Segment Group 17: DGS-QTY-FTX	С		10	

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Not Used	0780	QTY	Quantity	C	1	
Not Used	0790	FTX	Free Text	C	5	
Not Used	0800		Segment Group 18: LOC-NAD-DTM-QTY	С		100
Not Used	0810	LOC	Place/Location Identification	M	1	100
Not Used	0820	NAD	Name and Address	C	1	
			Date/Time/Period		_	
Not Used	0830	DTM		C	1	
Not Used	0840	QTY	Quantity	С	10	
Not Used	0850		Segment Group 19: SGP-QTY	С		1000
Not Used	0860	SGP	Split Goods Placement	M	1	
Not Used	0870	QTY	Quantity	C	10	
	0880		Segment Group 20: PCI-DTM-MEA-QTY-SG21-SG22	С		9999
M	0890	PCI	Package Identification	M	1	
Not Used	0900	DTM	Date/Time/Period	C	5	
	0910	MEA	Measurements	C	10	
	0920	QTY	Quantity	C	1	
	0930		Segment Group 21: GIN-DLM	С		10
M	0940	GIN	Goods Identity Number	M	1	
Not Used	0950	DLM	Delivery Limitations	C	100	
Not Used	0960		Segment Group 22: HAN-FTX-GIN	С		10
Not Used	0970	HAN	Handling Instructions	M	1	
Not Used	0980	FTX	Free Text	C	5	
Not Used	0990	GIN	Goods Identity Number	С	1000	
NI ATI 1	1000			C		10
Not Used	1000		Segment Group 23: QVR-DTM	C		10
Not Used	1010	QVR	Quantity Variances	M	1	
Not Used	1020	DTM	Date/Time/Period	C	5	

### **Summary Section:**

	Pos.	Seg.		Req.		Group	Notes and
	No.	<u>ID</u>	<u>Name</u>	Des.	Max.Use	Repeat	Comments
Not Used	1030	CNT	Control Total	C	5	_	
M	1040	UNT	Message Trailer	M	1		

Segment: UNH Message Header

**Position:** 0010

Group: Level: 0

Usage: Mandatory

Max Use:

Purpose: A service segment starting and uniquely identifying a message. The message type code

for the Despatch advice message is DESADV.

Note: Despatch advice messages conforming to this document must contain the following

data in segment UNH, composite S009:

Data element 0065 DESADV 0052 D 0054 97A 0051 UN

**Dependency Notes: Semantic Notes:** 

**Comments:** 

Notes: UNH+1+DESADV:D:97A:UN'

		~		ent Summary		
	Data Element	Component Element	t Name		Attr	ibutes
M	0062	Liement		RENCE NUMBER	M	an14
				ference assigned by the sender.		
M	S009		MESSAGE IDEN		M	
			Identification of the	e type, version etc. of the message being i	nterch	anged.
M		0065	Message type iden		$\mathbf{M}$	an6
				type of message and assigned by its contr	olling	agency.
			DESADV	Despatch advice message		
				A code to identify the despatch advice	messa	ge.
M		0052	Message type vers	ion number	$\mathbf{M}$	an3
			Version number of	a message type.		
			D	Draft version/UN/EDIFACT Directory		
				Message approved and issued as a draft for directories published after March 19 March 1997). Message approved as a si (Valid for directories published after M	993 an tandar	d prior to d message
M		0054	Message type relea		M	an3
				thin the current message type version nur	nber ((	0052).
			97A	Release 1997 - A		
				Message approved and issued in the fir the UNTDID (United Nations Trade Da Directory).		
M		0051	Controlling agency		M	an2
			Code identifying th publication of the n UN	UN/ECE/TRADE/WP.4 United Nations Economic UN Econom Europe (UN/ECE), Committee on the commi	ic Cor levelo <sub>l</sub>	mmission for pment of
				trade (TRADE), Working Party on faci international trade procedures (WP.4).	11tat101	n of
		0057	Association assign		C	an6
	0068		Code, assigned by t	he association responsible for the design concerned, which further identifies the r	and m	
v	C010		business case or file			a to the same
X	S010		STATUS OF THE	IKANSEK	$\mathbf{C}$	

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		Statement that the message is one in a sequence of transame topic.	ransfers relating to the	
X	0070	Sequence message transfer number	M	n2
		Number assigned by the sender indicating that the mes change of a previously sent message relating to the san	_	dition or
X	0073	First/last sequence message transfer indication	C	a1

message relating to the same topic.
Refer to D.97A Data Element Dictionary for acceptable code values.

Indication used for the first and last message in a sequence of the same type of

Segment: BGM Beginning of Message

**Position:** 0020

Group: Level: 0

Usage: Mandatory

Max Use:

**Purpose:** A segment for unique identification of the Despatch Advice document, by means of its

name and its number.

**Dependency Notes: Semantic Notes:** 

**Comments:** 

**Notes:** BGM+351+398157+9'

				ent Summary		
	Data	Component				
	<b>Element</b>	<b>Element</b>			Attr	<u>ibutes</u>
	C002		DOCUMENT/ME	ESSAGE NAME	C	
			Identification of a t	type of document/message by code or name	e. Co	de preferred.
		1001	Document/messag	ge name, coded	$\mathbf{C}$	an3
			Document/message	e identifier expressed in code.		
			351	Despatch advice		
				Document/message by means of which consignor informs the consignee about t goods.		
X		1131	Code list qualifier		$\mathbf{C}$	an3
			Identification of a c	code list.		
			Refer to D.97A Dat	ta Element Dictionary for acceptable code	value	es.
X		3055	Code list responsil		$\mathbf{C}$	an3
			-	ne agency responsible for a code list.		
				ta Element Dictionary for acceptable code	value	es.
X		1000	Document/messag	ge name	$\mathbf{C}$	an35
			Plain language ider	ntifier specifying the function of a docume	nt/me	essage.
>>	C106		DOCUMENT/ME	SSAGE IDENTIFICATION	$\mathbf{C}$	
			Identification of a coor revision.	document/message by its number and even	itually	y its version
>>		1004	Document/messag	e number	$\mathbf{C}$	an35
			Reference number	assigned to the document/message by the	issueı	: <b>.</b>
			or (SID) assigned b SID cannot be repe	umber, commonly called a Shipment Ident by the original shipper to identify a specific rated within a one year period. This number the packing slip and the Bill of lading as to ber(SID).	c ship er mus he Sh	ment. The st be
X		1056	Version		C	an9
			To specify the vers	ion number or name of an object.		
X		1060	Revision number		C	an6
			To specify a revision			
>>	1225		MESSAGE FUNC	CTION, CODED	C	an3
			Code indicating the	e function of the message.		
			<ul><li>9- Original.</li><li>5 - Replace - Must</li></ul>	the following documents:  send a '1' - cancel prior to replace docume the an exact duplicate of original document,		ch is being

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		1	Cancellation
			Message canceling a previous transmission for a given transaction.
		5	Replace
			Message replacing a previous message.
		9	Original
			Initial transmission related to a given transaction.
$\mathbf{X}$	4343	RESPONSE 7	TYPE, CODED C an3
		Code specifying	g the type of acknowledgment required or transmitted.

Segment: DTM Date/Time/Period

**Position:** 0030

Group: Level: 1

Usage: Conditional (Required)

Max Use: 3

Purpose: Date/time/period related to the whole message. The DTM segment must be specified at

least once to identify the Despatch Advice date.

**Dependency Notes: Semantic Notes:** 

**Comments:** 

**Notes:** DTM+132:200312170955:203'

DTM+137:200312170931:203' DTM+11:200312170931:203'

	Data	Componen		ent Summary					
	Element	Element			Attributes				
M	C507	<u> 2320110110</u>	DATE/TIME/PER	IOD	M				
				r period relevant to the specified date/time	e/neriod type				
M		2005	Date/time/period q	-	M an3				
IVI		2003	• •		M an				
				Code giving specific meaning to a date, time or period.					
			Must send all three	fust send all three "137" Document/message date/time.					
				"11" Despatch Date and time.					
				"132" Estimated Arrival Date and Time"					
			11	Despatch date and or time					
				(2170) Date/time on which the goods ar	e or are expected				
				to be despatched or shipped.	•				
			132	Arrival date/time, estimated					
				(2348) Date/time when carrier estimates	s that a means of				
				transport should arrive at the port of dis	charge or place of				
				destination.					
			137	Document/message date/time					
				(2006) Date/time when a document/mes	ssage is issued.				
		2200	D ( // ) 1	This may include authentication.	G 25				
		2380	Date/time/period		C an35				
				a date and time, a time or of a period in a	ı specified				
M		2250	representation.	1.0.	M 2				
M		2379	Date/time/period f	<u>-</u>	M an3				
			Specification of the	or of a period.					
			203	CCYYMMDDHHMM					
				Calendar date including time with minu	•				
				Y=Year; M=Month; D=Day; H=Hour;	M=Minutes.				

Segment: MEA Measurements

**Position:** 0050

Group: Level: 1

Usage: Conditional (Optional)

Max Use: 5

**Purpose:** A segment specifying the weight and volume of the consignment.

**Dependency Notes: Semantic Notes:** 

**Comments:** 

**Notes:** Must send all three.

MEA+AAX+G+LBR:4518' MEA+AAX+N+LBR:3830' MEA+AAX+SQ+C62:4'

	Doto	C		Element Summary		
	Data Element	Componen Element	Name		<b>A</b> ##1	ributes
M	6311	Element		ENT PURPOSE QUALIFIER	M	an3
				of the purpose of the measurement.		
			AAX	Consignment measurement		
				Measurement related to a consignmen	it; to be	specified by
				the measurement code dimension valu	ıe.	
>>	C502			ENT DETAILS	C	
				of measurement type.		
		6313	Property meas		C	an3
			Specification o	of the property measured.		
			G	Gross weight		
				[6292] Weight (mass) of goods include excluding the carrier's equipment.	ling pac	cking but
			N	Actual net weight		
			SQ	Shipped quantity		
X		6321	Measurement	significance, coded	$\mathbf{C}$	an3
			Code specifyin	g the significance of a measurement value.		
			Refer to D.97A	Data Element Dictionary for acceptable co	de valu	es.
X		6155	Measurement	attribute identification	C	an17
			Code used to sp	pecify non-discrete measurement values.		
			Refer to D.97A	Data Element Dictionary for acceptable co	de valu	es.
X		6154	Measurement	attribute	C	an70
			To specify non	-discrete measurement values.		
	C174		VALUE/RAN	GE	C	
				value and relevant minimum and maximum t	oleranc	ces in that
3.4		C411	order.	1969	M	2
M		6411	Measure unit		M	an3
				ne unit of measurement in which weight (ma r other quantity is expressed.	ss), cap	bacity, length,
				UN/ECE Recommendation No. 20.		
		6314	Measurement	value	С	an18
			Value of the m	easured unit.		
				Net weights use Actual weight. No decimals	. For S	Q = Total
<b>W</b> 7			_	shipment. Must send all three codes.	~	10
X		6162	Range minimu		C	n18
			Minimum of a	range.		

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X		6152	Range maximum		$\mathbf{C}$	n18
			Maximum of a range.			
X		6432	Significant digits		C	n2
			To specify the number of significant digits.			
X	7383		SURFACE/LAYER INDICATOR, CODED		$\mathbf{C}$	an3
			Code indicating the surface or layer of a product Refer to D.97A Data Element Dictionary for acc	•	_	
			•	-		

EDIFACT DESADV

Group: RFF Segment Group 1: Reference

**Position:** 0070

Group: Level: 1

**Usage:** Conditional (Optional)

Max Use: 10

**Purpose:** A group of segments giving references where necessary, their dates relating to the whole

message, e.g. contract number.

	Pos.	Seg.		Req.	Max.	Group:
	No.	<u>ID</u>	<u>Name</u>	Des.	<u>Use</u>	Repeat
M	0080	RFF	Reference	M	1	

Segment: RFF Reference
Position: 0080 (Trigger Segment)

**Group:** Segment Group 1 (Reference) Conditional (Optional)

Level: 1

Usage: Mandatory

Max Use:

**Purpose:** A segment for referencing documents relating to the whole despatch advice message, e.g.

purchase orders, delivery instructions, import/export license.

**Dependency Notes: Semantic Notes:** 

**Comments:** 

Notes: RFF+CN:676007' RFF+MB:033998'

	Data	Componen	t	•		
	<b>Element</b>	<b>Element</b>	<u>Name</u>		<u>Attr</u>	<u>ibutes</u>
M	C506		REFERENCE		M	
			Identification of a re	eference.		
M		1153	Reference qualifier	•	$\mathbf{M}$	an3
			Code giving specific	e meaning to a reference segment or a reference	erence	e number.
			CN	Carrier's reference number		
				Reference number assigned by carrier to	a co	nsignment.
			IV	Invoice number		
				Used for Mexico Shipments, must be the packing slip number. [1334] Reference number assigned by the		
			MB	Commercial Invoice.  Master bill of lading number		
			WD	Reference number assigned to a master 1001 = 704.	bill of	f lading, see:
		1154	Reference number		$\mathbf{C}$	an35
				er the nature and function of which can be at 1153 Reference qualifier.	e qual	ified by an
X		1156	Line number	-	C	an6
			Number of the line in number.	in the document/message referenced in 11	154 R	eference
X		4000	Reference version	number	$\mathbf{C}$	an35
			To uniquely identify	a reference by its revision number.		

Group: NAD Segment Group 2: Name and Address

**Position:** 0100

Group: Level: 1

Usage: Conditional (Required)

Max Use: 10

Purpose: A group of segments identifying names, addresses, locations, and required supporting

documents relevant to the whole Despatch Advice.

	Pos.	Seg.		Req.	Max.	Group:
	No.	<u>ID</u>	<u>Name</u>	Des.	<u>Use</u>	Repeat
M		NAD	Name and Address	M	1	
D	0120	LOC	Place/Location Identification	C	10	

Segment: NAD Name and Address

**Position:** 0110 (Trigger Segment)

**Group:** Segment Group 2 (Name and Address) Conditional (Required)

Level: 1

**Usage:** Mandatory

Max Use: 1

Purpose: A segment for identifying names, addresses, and their functions relevant to the whole

Despatch Advice. Identification of the parties involved is recommended for the Despatch

Advice message, and is to be given in the NAD segment.

It is recommended that where possible, only the coded form of the party ID should be specified, e.g. the buyer and seller are known to each other, thus only the coded ID is required. The consignee or delivery address may vary and would have to be clearly

specified, preferably in structured format.

Dependency Notes: Semantic Notes: Comments:

Notes: NAD+MI+808844567::16'

NAD+ST+808844567::16' NAD+SU+012345678::16'

**Data Element Summary** Component Data **Element** Element Name Attributes 3035 **PARTY QUALIFIER** M an..3 Code giving specific meaning to a party. Must send NAD+ MI, NAD+ST, NAD+SU. Will accept NAD+SF and NAD+OB but rarely used. IV Invoicee (3006) Party to whom an invoice is issued. ΜI Planning schedule/material release issuer Must Send OB Ordered by Party who issued an order. Conditional - Must only be transmitted if used in the **DELFOR or DELJIT** SF Ship from Identification of the party from where goods will be or have been shipped. Conditional - Used only if different than the SU. ST Ship to Identification of the party to where goods will be or have been shipped. Must be sent. SU Supplier (3280) Party which manufactures or otherwise has possession of goods, and consigns or makes them available in trade. Must be sent. C082 PARTY IDENTIFICATION DETAILS  $\mathbf{C}$ 

Identification of a transaction party by code.

M 3039 Party id. identification M an..35

Code identifying a party involved in a transaction.

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X		1131	Code list qualifier	C	an3
			Identification of a code list.		
			Refer to D.97A Data Element Dictionary for accept	ptable code valu	ies.
>>		3055	Code list responsible agency, coded	C	an3
			Code identifying the agency responsible for a code	e list.	
			16 DUNS (Dun & Bradstreet)		
			92 Assigned by buyer or buyer's	agent	
X	C058		NAME AND ADDRESS	C	
			Unstructured name and address: one to five lines.		
X		3124	Name and address line	M	an35
			Free form name and address description.		
X		3124	Name and address line	C	an35
21		0124	Free form name and address description.	C	umoe
X		3124	Name and address line	C	an35
Α		3124	Free form name and address description.	C	a1155
X		3124	Name and address line	C	an35
Λ		3124	Free form name and address description.	C	a1135
v		2124	-	C	25
X		3124	Name and address line	C	an35
***	Gana		Free form name and address description.		
X	C080		PARTY NAME	C	
			Identification of a transaction party by name, one	to five lines. Par	rty name may
X		3036	be formatted.  Party name	M	an35
Λ		3030	Name of a party involved in a transaction.	IVI	a1133
X		3036	Party name	C	an35
Λ		3030	•	C	an55
v		2026	Name of a party involved in a transaction.	C	<b>25</b>
X		3036	Party name	C	an35
***		2026	Name of a party involved in a transaction.		a=
X		3036	Party name	C	an35
			Name of a party involved in a transaction.		
X		3036	Party name	C	an35
			Name of a party involved in a transaction.		
X		3045	Party name format, coded	C	an3
			Specification of the representation of a party name		
			Refer to D.97A Data Element Dictionary for accept	ptable code valu	ies.
X	C059		STREET	C	
			Street address and/or PO Box number in a structure	red address: one	to three
<b>T</b> 7		20.42	lines.	3.6	25
X		3042	Street and number/p.o. box	M	an35
			Street and number in plain language, or Post Office		
X		3042	Street and number/p.o. box	C	an35
			Street and number in plain language, or Post Office		
X		3042	Street and number/p.o. box	C	an35
			Street and number in plain language, or Post Office		
X		3042	Street and number/p.o. box	$\mathbf{C}$	an35
			Street and number in plain language, or Post Office		
X	3164		CITY NAME	C	an35
			Name of a city (a town, a village) for addressing p	=	
X	3229		COUNTRY SUB-ENTITY IDENTIFICATION		an9
			Identification of the name of sub-entities (state, pr	ovince) defined	by

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appropriate governmental agencies.	

X	3251	POSTCODE IDENTIFICATION	C	an9
		Code defining postal zones or addresses.		
X	3207	COUNTRY, CODED	C	an3

Identification of the name of a country or other geographical entity as specified in ISO 3166.

Segment: LOC Place/Location Identification

Position: 0120

**Group:** Segment Group 2 (Name and Address) Conditional (Required)

Level: 2

Usage: Conditional (Dependent)

Max Use: 10

**Purpose:** A segment indicating more details regarding specific places/locations related to the party

specified in the NAD segment, e.g. internal site/building number.

Dependency Notes: Semantic Notes: Comments:

**Notes:** Required, Must send after NAD+ST

LOC+11+DOCK 2'

	Data	Componen	t		
	Element	<b>Element</b>	Name		ributes
M	3227		PLACE/LOCATION QUALIFIER	M	an3
			Code identifying the function of a location.		
			11 Place/port of discharge		
			(3392 + 3414) Seaport, airport, freight t station or other place at which the good unloaded from the means of transport has for their carriage.	s (car	go) are
	C517		LOCATION IDENTIFICATION	C	
			Identification of a location by code or name.		
>>		3225	Place/location identification	$\mathbf{C}$	an25
			Identification of the name of place/location, other than 3164	City r	name.
			AAM Receiving location or Dock code		
X		1131	Code list qualifier	C	an3
			Identification of a code list.		
			Refer to D.97A Data Element Dictionary for acceptable code	value	es.
X		3055	Code list responsible agency, coded	$\mathbf{C}$	an3
			Code identifying the agency responsible for a code list.		
			Refer to D.97A Data Element Dictionary for acceptable code	value	es.
X		3224	Place/location	$\mathbf{C}$	an70
			Name of place/location, other than 3164 City name.		
X	C519		RELATED LOCATION ONE IDENTIFICATION	$\mathbf{C}$	
			Identification the first related location by code or name.		
X		3223	Related place/location one identification	C	an25
			Specification of the first related place/location by code.		
X		1131	Code list qualifier	C	an3
			Identification of a code list.		
			Refer to D.97A Data Element Dictionary for acceptable code	value	es.
X		3055	Code list responsible agency, coded	C	an3
			Code identifying the agency responsible for a code list.		
			Refer to D.97A Data Element Dictionary for acceptable code	value	es.
X		3222	Related place/location one	$\mathbf{C}$	an70
			Specification of the first related place/location by name.		

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X	C553		RELATED LOCATION TWO IDENTIFICATION	$\mathbf{C}$	
			Identification of second related location by code or name.		
X		3233	Related place/location two identification	C	an25
			Specification of a second related place/location by code.		
X		1131	Code list qualifier	C	an3
			Identification of a code list.		
			Refer to D.97A Data Element Dictionary for acceptable co	de valu	es.
X		3055	Code list responsible agency, coded	C	an3
			Code identifying the agency responsible for a code list.		
			Refer to D.97A Data Element Dictionary for acceptable co	de valu	es.
X		3232	Related place/location two	C	an70
			Specification of a second related place/location by name.		
X	5479		RELATION, CODED	C	an3
			To specify the relationship between two or more items.		

EDIFACT DESADV

Group:  $\overline{\mathbf{TDT}}$  Segment Group 6: Details of Transport

**Position:** 0230

Group: Level:

Usage: Conditional (Required)

Max Use: 10

**Purpose:** A group of segments specifying details of the mode and means of transport and date/time

of departure and destination relevant to the whole despatch advice.

	Pos. Seg.			Req.	Max.	Group:
	No.	<u>ID</u>	<u>Name</u>	Des.	<u>Use</u>	Repeat
M	0240	TDT	Details of Transport	M	1	

Segment:  $\overline{TDT}$  Details of Transport

**Position:** 0240 (Trigger Segment)

**Group:** Segment Group 6 (Details of Transport) Conditional (Required)

Level: 1

Usage: Mandatory

Max Use:

**Purpose:** A segment specifying the carriage, and the mode and means of transport of the goods

being despatched.

**Dependency Notes:** 

**Semantic Notes:** 

**Comments:** 

**Notes:** TDT+12++LT++GRTE::182'

#### **Data Element Summary**

			Data Eleme	ent Summary		
	Data	Componen	t			
3.5	Element	<b>Element</b>	Name	CT CYLLY TYPE		<u>ributes</u>
M	8051		TRANSPORT STA	_	M	an3
				pecific meaning to the transport details.		
			12	At departure	_	
				Transport by which goods are moved fro departure.	om th	e place of
			25	Delivery carrier all transport		
				Carrier responsible from the point of ori delivery destination.	gin to	o the final
X	8028		CONVEYANCE R	EFERENCE NUMBER	$\mathbf{C}$	an17
	C220		Unique reference gir means of transport ( MODE OF TRANS	<del>-</del>	depar C	ture of a
	C220			code or name. Code preferred.	C	
>>		8067	Mode of transport,	-	C	an3
		0007	_	ansport used for the carriage of the goods.	-	
			A	Air		
			AC	Air Charter		
			AE	Air Express		
			C	Consolidation		
			D	Parcel Post		
			E	Expedited Truck		
			FA	Air Freight Forwarder		
			G	Piggy Back		
			GS	Progressive Pick-up/Milk Run		
			Н	Customer Pick-up		
			J	Motor		
			LT	Less than trailer load		
			R	Rail		
			SE	Sea/Air		
			SR	Supplier Truck		
			SS	Ship		
			T	Best way		
			TC	Taxi-Cab		
			U	Private parcel Service		
			VE	Vessel, Ocean		
			***	T. 1 1 XX7		

Inland Waterway

W

EDI Implmenta X	ation Guidelin	es for Am	erican Axle & Manufa <b>Mode of transpo</b>		EDIFACT DESA	
А		0000	_	rt used for the carriage of the g	_	an1/
X	C228		TRANSPORT M		goods.	
21	C220			identifying the type of means		
X		8179		transport identification	C C	an8
		01//		type of the means of transport		umo
			•	ata Element Dictionary for acc	•	ues.
X		8178	Type of means of	•	C	
				type of the means of transport		
>>	C040		CARRIER	71	C	
			Identification of a	carrier by code and/or by name		d.
>>		3127	Carrier identifica	-	C	an17
			Identification of p	arty undertaking or arranging t	ransport of good	ls between
			named points.			
				tify carrier, send SCAC when a		
X		1131	Code list qualifie		C	an3
			Identification of a			
				ata Element Dictionary for acc	=	
		3055	-	ible agency, coded	C	an3
				he agency responsible for a co		
			92	Assigned by buyer or buyer	•	
			182	US, Standard Carrier Alpha		
				Organization maintaining the transportation operating in 1		ıd
X		3128	Carrier name	transportation operating in	C	an35
				lertaking or arranging transpor	t of goods betwe	en named
			points.		-	
X	8101		TRANSIT DIRE		C	an3
				ne point of origin and point of o		
	~			ata Element Dictionary for acc	•	ues.
	C401			SPORTATION INFORMAT		
			To provide details other than normall	of reason for, and responsibili	ty for, use of tra	nsportation
M		8457		ation reason, coded	M	an3
		0.07	-	on for excess transportation.	-1-2	
				ata Element Dictionary for acc	eptable code val	ues.
M		8459		ation responsibility, coded	M	
			_	onsibility for excess transportate	tion.	
				ata Element Dictionary for acc		ues.
		7130	Customer author	ization number	C	an17
			Customer provide	d authorization number to allow	w supplier to shi	p goods under
				nditions. This number will be t	transmitted back	to customer in
v	C222		the dispatch advice	e message. DENTIFICATION	C	
X	C222			identifying the means of trans		
X		8213		· -	oport. C	an9
A		0413		ansport identification ne means of transport by name		a117
X		1131	Code list qualifie	= -	C number.	an3
<b>4x</b>		1131	Identification of a		C	u112
				ata Element Dictionary for acc	entable code val	ues.
X		3055		ible agency, coded	C	
42		2022	Couc list respons	in a general control	C	um

EDI Implment	tation Guidelir	nes for Am	erican Axle & Manufacturing EDIFACT  Code identifying the agency responsible for a code list.	DESA	DV			
			Refer to D.97A Data Element Dictionary for acceptable code values.					
X		8212	Id. of the means of transport	$\mathbf{C}$	an35			
			Identification of the means of transport by name or number					
X		8453	Nationality of means of transport, coded	C	an3			
			Coded name of the country in which a means of transport is	s regist	ered.			
$\mathbf{X}$	8281		TRANSPORT OWNERSHIP, CODED	C	an3			
			Code indicating the ownership of the means of transport.					
	Refer to D.97A Data Element Dictionary for acceptable code values.							

Group: **EQD** Segment Group 8: Equipment Details

**Position:** 0290

Group: Level: 1

**Usage:** Conditional (Required)

Max Use: 10

**Purpose:** A group of segments providing information relative to the equipment used for the

transportation of goods relevant to the whole despatch advice.

	Pos.	Seg.		Req.	Max.	Group:
	No.	<u>ID</u>	<u>Name</u>	Des.	<u>Use</u>	Repeat
M			Equipment Details	M	1	
	0320	SEL	Seal Number	C	25	

Segment: **EQD** Equipment Details

**Position:** 0300 (Trigger Segment)

**Group:** Segment Group 8 (Equipment Details) Conditional (Required)

Level: 1

**Usage:** Mandatory

Max Use: 1

Purpose: A segment to define fixed information regarding equipment used in conjunction with the

whole despatch advice, and if required, to indicate responsibility for supply of the

equipment.

Dependency Notes: Semantic Notes: Comments:

**Notes:** EQD+TE+248324'

	Doto	Componen		ent Summar y	
	Data Element	Componen Element	Name		Attributes
M	8053	Element	EQUIPMENT QU	ALIFIER	M an3
			Code identifying typ		
			CN	Container	
			RR	Equipment item as defined by ISO for the of: A) permanent character, strong enuse; B) designed to facilitate the carriag or more modes of transport, without intercloading; C) fitted with devices for its aparticularly.  Rail car	nough for repeated ge of goods, by one ermediate
			TE	[8320] Registered identification number (CIM 19). Trailer	r of railway wagon
				A vehicle without motive power, design of cargo and to be towed by a motor vel	
>>	C237		EQUIPMENT IDE		C
				or numbers) identifying equipment used for	or transport such
		8260	as a container.	ication number	C an17
>>		0200	Equipment identifi	r numbers) which identify equipment e.g	
X		1131	Code list qualifier	in numbers) which identify equipment e.g	C an3
21		1131	Identification of a co	ode list.	C 4115
				a Element Dictionary for acceptable code	values.
X		3055	Code list responsib		C an3
			-	e agency responsible for a code list.	
			Refer to D.97A Data	a Element Dictionary for acceptable code	values.
X		3207	Country, coded		C an3
			in ISO 3166.	name of a country or other geographical	
X	C224		<b>EQUIPMENT SIZ</b>		C
			Code preferred.	dentifying size and type of equipment use	•
X		8155		d type identification	C an10
			-	of the size and type of equipment e.g. unit	
				a Element Dictionary for acceptable code	
X		1131	Code list qualifier		C an3
			Identification of a co	ode list.	

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			Refer to D.97A Data Element Dictionary for acceptable code values.			
X		3055	Code list responsible agency, coded	$\mathbf{C}$	an3	
			Code identifying the agency responsible for a code list.			
			Refer to D.97A Data Element Dictionary for acceptable code	e valu	es.	
X		8154	Equipment size and type	$\mathbf{C}$	an35	
			Plain language description of the size and type of equipment device.	e.g. u	nit load	
X	8077		EQUIPMENT SUPPLIER, CODED	$\mathbf{C}$	an3	
			To indicate the party that is the supplier of the equipment.			
			Refer to D.97A Data Element Dictionary for acceptable code	e valu	es.	
X	8249		EQUIPMENT STATUS, CODED	C	an3	
			Indication of the action related to the equipment.			
			Refer to D.97A Data Element Dictionary for acceptable code	e valu	es.	
X	8169		FULL/EMPTY INDICATOR, CODED	C	an3	
			To indicate the extent to which the equipment is full or empt	y.		
			Refer to D.97A Data Element Dictionary for acceptable code	e valu	es.	

Segment: SEL Seal Number

**Position:** 0320

**Group:** Segment Group 8 (Equipment Details) Conditional (Required)

Level: 2

Usage: Conditional (Optional)

Max Use: 25

**Purpose:** A segment specifying a seal number connected to a specific equipment named in the

EQD.

**Dependency Notes: Semantic Notes:** 

**Comments:** 

**Notes:** SEL+G220254'

	Data	Componen	t		
	<b>Element</b>	<b>Element</b>	<u>Name</u>	Attı	<u>ibutes</u>
M	9308		SEAL NUMBER	M	an10
			The number of a custom seal or another seal affixed to the cotransport unit.	ontain	ers or other
X	C215		SEAL ISSUER	$\mathbf{C}$	
			Identification of the issuer of a seal on equipment either by c	ode o	r by name.
X		9303	Sealing party, coded	$\mathbf{C}$	an3
			Identification of the issuer of the seal number.		
			Refer to D.97A Data Element Dictionary for acceptable code	valu	es.
X		1131	Code list qualifier	$\mathbf{C}$	an3
			Identification of a code list.		
			Refer to D.97A Data Element Dictionary for acceptable code	valu	es.
X		3055	Code list responsible agency, coded	$\mathbf{C}$	an3
			Code identifying the agency responsible for a code list.		
			Refer to D.97A Data Element Dictionary for acceptable code	valu	es.
X		9302	Sealing party	$\mathbf{C}$	an35
			Clear text, representing the name of the issuer of the seal nur	nber.	
X	4517		SEAL CONDITION, CODED	$\mathbf{C}$	an3
			To indicate the condition of a seal.		
			Refer to D.97A Data Element Dictionary for acceptable code	valu	es.

Group: CPS Segment Group 10: Consignment Packing Sequence

**Position:** 0370

Group: Level:

Usage: Conditional (Required)

**Max Use:** 9999

Purpose: A group of segments providing details of all package levels and of the individual

despatched items contained in the consignment. This segment group provides the

capability to give the hierarchical packing relationships. The group defines a logical top-down order structure. The lowest level package information of the hierarchy is followed

by the detail product information.

	Pos.	Seg.		Req.	Max.	Group:
	<u>No.</u>	<u>ID</u>	<u>Name</u>	Des.	<u>Use</u>	Repeat
M	0380	CPS	Consignment Packing Sequence	M	1	
	0400		Segment Group 11: Package	C		9999
	0550		Segment Group 15: Line Item	C		9999

Segment: CPS Consignment Packing Sequence

**Position:** 0380 (Trigger Segment)

Group: Segment Group 10 (Consignment Packing Sequence) Conditional (Required)

Level:

Usage: Mandatory

Max Use: 1

**Purpose:** A segment identifying the sequence in which packing of the consignment occurs, e.g.

boxes loaded onto a pallet.

**Dependency Notes:** 

**Semantic Notes:** 

**Comments:** 

**Notes:** CPS+1++4' Send 1 CPS loop for Each Container. Must send PAC after CPS.

	Data	Component	t					
	<b>Element</b>	<b>Element</b>	<u>Name</u>		Attri	<u>ibutes</u>		
M	7164		HIERARCHICAL	ID. NUMBER	M	an12		
			A unique number as hierarchical structur	ssigned by the sender to identify a level wie.	thin a	a		
	7166		HIERARCHICAL	PARENT ID.	$\mathbf{C}$	an12		
			Identification number hierarchical structure	er of the next higher hierarchical data segree.	nent	in a		
>>	7075		PACKAGING LE	VEL, CODED	$\mathbf{C}$	an3		
			Indication of level of	of packaging specified.				
			Use 4- No Packaging Hierarchy, the following PAC segment is m Send 1 CPS loop for each container. (1- Inner and 3- outer are reserved for future use)					
			1	Inner				
				Level of packing, if it exists, that is imm subordinate to the intermediate packagin Reserved for future use				
			3	Outer				
	For packed merchandise, outermost level of a shipment.					el of packaging for		
				Reserved for future use				
			4	No packaging hierarchy				
				There is no specifiable level of packagin inner and outer level as well.	g: pa	ckaging is		

EDIFACT DESADV

Group: PAC Segment Group 11: Package

**Position:** 0400

**Group:** Segment Group 10 (Consignment Packing Sequence) Conditional (Required)

Level: 2

Usage: Conditional (Optional)

**Max Use:** 9999

Purpose: A group of segments identifying packaging, physical dimensions, marks and numbers,

quantities, date and time information, handling information and information about

packing at this level.

	Pos.	Seg.		Req.	Max.	Group:
	No.	<u>ID</u>	<u>Name</u>	Des.	<u>Use</u>	Repeat
M	0410	PAC	Package	M	1	_
	0470		Segment Group 13: Package Identification	C		1000

Segment: PAC Package
Position: 0410 (Trigger Segment)

Group: Segment Group 11 (Package) Conditional (Optional)

Level: 2

Usage: Mandatory

Max Use: 1

**Purpose:** A segment specifying the number and type of the packages/physical units and the

physical type of packaging for the despatched goods.

Dependency Notes: Semantic Notes: Comments:

31

Notes: PAC+54++CTN90'

	Data	Componen	t		
	<b>Element</b>	<b>Element</b>	<u>Name</u>	Attr	<u>ibutes</u>
>>	7224		NUMBER OF PACKAGES	C	n8
			Number of individual parts of a shipment either unpacked, or way that they cannot be divided without first undoing the page		
X	C531		PACKAGING DETAILS	C C	
	0001		Packaging level and details, terms and conditions.	Ü	
X		7075	Packaging level, coded	C	an3
			Indication of level of packaging specified.		
			Refer to D.97A Data Element Dictionary for acceptable code	valu	es.
X		7233	Packaging related information, coded	$\mathbf{C}$	an3
			Code giving packaging, handling and marking related inform	ation	
			Refer to D.97A Data Element Dictionary for acceptable code	valu	es.
X		7073	Packaging terms and conditions, coded	$\mathbf{C}$	an3
			Code identifying packaging terms and conditions.		
			Refer to D.97A Data Element Dictionary for acceptable code	valu	es.
>>	C202		PACKAGE TYPE	C	
			Type of package by name or by code from a specified source		
		7065	Type of packages identification	C	an17
			Coded description of the form in which goods are presented.		
			Contact AAM for container packaging codes, Identification of		
X		1131	used the shipment of the items/parts identified in the followin Code list qualifier	ng LII C	N segment. an3
21		1131	Identification of a code list.	C	an
			Refer to D.97A Data Element Dictionary for acceptable code	valu	es.
X		3055	Code list responsible agency, coded	C	an3
			Code identifying the agency responsible for a code list.		
			Refer to D.97A Data Element Dictionary for acceptable code	valu	es.
X		7064	Type of packages	$\mathbf{C}$	an35
			Description of the form in which goods are presented.		
X	C402		PACKAGE TYPE IDENTIFICATION	$\mathbf{C}$	
			Identification of the form in which goods are described.		
X		7077	Item description type, coded	M	an3
			Code indicating the format of a description.		
			Refer to D.97A Data Element Dictionary for acceptable code	valu	es.
X		7064	Type of packages	M	an35
			Description of the form in which goods are presented.		
X		7143	Item number type, coded	C	an3
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EDI Implmentation Guidelines for Ame			Identification of the type of item number.		
		<b>=</b> 0.64	Refer to D.97A Data Element Dictionary for acceptable code		
X		7064	Type of packages	C	an35
			Description of the form in which goods are presented.		
X		7143	Item number type, coded	$\mathbf{C}$	an3
			Identification of the type of item number.		
			Refer to D.97A Data Element Dictionary for acceptable code	valu	es.
X	C532		RETURNABLE PACKAGE DETAILS	$\mathbf{C}$	
			Indication of responsibility for payment and load contents of packages.	retur	nable
X		8395	Returnable package freight payment responsibility, coded	C	an3
			To indicate responsibility for payment of return freight charge that is returnable.	es foi	packaging
			Refer to D.97A Data Element Dictionary for acceptable code	valu	es.
X		8393	Returnable package load contents, coded	$\mathbf{C}$	an3
			To indicate the composition of goods loaded into a returnable	pack	tage.
			Refer to D.97A Data Element Dictionary for acceptable code	valu	es.
X		8393	Refer to D.97A Data Element Dictionary for acceptable code  Returnable package load contents, coded	C	an3
			Refer to D.97A Data Element Dictionary for acceptable code	valu	es.

Group:  ${\operatorname{PCI}}$  Segment Group 13: Package Identification

**Position:** 0470

**Group:** Segment Group 11 (Package) Conditional (Optional)

Level: 3

Usage: Conditional (Optional)

**Max Use:** 1000

**Purpose:** A group of segments specifying markings, labels, and packing numbers.

	Pos.	Seg.		Req.	Max.	Group:
	No.	<u>ID</u>	<u>Name</u>	Des.	<u>Use</u>	Repeat
M	0480	PCI	Package Identification	M	1	
	0490	RFF	Reference	C	1	
Must Use	0510	GIR	Related Identification Numbers	C	99	

Segment: PCI Package Identification

**Position:** 0480 (Trigger Segment)

**Group:** Segment Group 13 (Package Identification) Conditional (Optional)

Level: 3

Usage: Mandatory

Max Use:

Purpose: A segment specifying markings and/or labels used on individual physical units

(packages) described in the PAC segment.

Dependency Notes: Semantic Notes: Comments:

Notes:

PCI+16+0001'

	Data	C	Data Element Summary		
	Data	Componen <u>Element</u>		A 44-	ibutes
	<b>Element</b> 4233	Element	Name MARKING INSTRUCTIONS, CODED	C	an3
			Code indicating instructions on how specified packages or should be marked.	physica	l units
			16 Buyer's instructions		
			Markings as specified by the buyer.		
	C210		MARKS & LABELS	C	
	C <b>21</b> 0		Shipping marks on packages in free text; one to ten lines.	Ü	
M		7102	Shipping marks	M	an35
171		7102	Marks and numbers identifying individual packages.	111	un
X		7102	Shipping marks	C	an35
21		7102	Marks and numbers identifying individual packages.	C	un
X		7102	Shipping marks	C	an35
21		7102	Marks and numbers identifying individual packages.	C	un
X		7102	Shipping marks	C	an35
21		7102	Marks and numbers identifying individual packages.	C	un55
X		7102	Shipping marks	C	an35
21		7102	Marks and numbers identifying individual packages.	C	un55
X		7102	Shipping marks	C	an35
<b>A</b>		7102	Marks and numbers identifying individual packages.	C	un55
X		7102	Shipping marks	C	an35
Α		7102	Marks and numbers identifying individual packages.	C	an55
X		7102	Shipping marks	C	an35
A		7102	Marks and numbers identifying individual packages.	C	an55
X		7102	Shipping marks	C	an35
A		7102	Marks and numbers identifying individual packages.	C	an55
X		7102	Shipping marks	C	an35
<b>A</b>		7102	Marks and numbers identifying individual packages.	C	un55
X	8275		CONTAINER/PACKAGE STATUS, CODED	C	an3
Λ	0213		Code to identify whether goods of separate description or c	_	
			consignments are contained in the same external packaging container or similar unit load device is empty.  Refer to D.97A Data Element Dictionary for acceptable container.	or to in	ndicate that a
X	C827		TYPE OF MARKING	C C	20.
43.	2021		Specification of the type of marking that reflects the method		vas used and
X		7511	the conventions adhered to for marking (e.g. of packages). <b>Type of marking, coded</b>	M	an3
			-vr		

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		To specify the type of marking that reflects the method and the adhered to for marking.	ie coi	nventions
X	1131	Code list qualifier	C	an3
		Identification of a code list.		
		Refer to D.97A Data Element Dictionary for acceptable code	value	es.
X	3055	Code list responsible agency, coded	$\mathbf{C}$	an3
		Code identifying the agency responsible for a code list.		

Refer to D.97A Data Element Dictionary for acceptable code values.

Segment: RFF Reference

**Position:** 0490

**Group:** Segment Group 13 (Package Identification) Conditional (Optional)

Level: 4

Usage: Conditional (Optional)

Max Use:

**Purpose:** A segment for referencing the package identification e.g. master label number.

**Dependency Notes: Semantic Notes:** 

**Comments:** 

**Notes:** RFF+CN:392638'

	Data	Component	t	·	
	<b>Element</b>	<b>Element</b>	<u>Name</u>		<b>Attributes</b>
M	C506		REFERENCE		M
			Identification of a re	ference.	
M		1153	Reference qualifier		M an3
			Code giving specific	meaning to a reference segment or a reference	erence number.
			CN	Carrier's reference number	
				Reference number assigned by carrier to	a consignment.
				The identification used by the carrier to This Data Element will only be used wh Element 7075 indicates code 3 or 4.	
			CW	Package number	
			g.v.	(7070) Reference number identifying a pwithin a consignment.	oackage or carton
			SN	Seal number	
				[9308] Identification number on Custom affixed to containers or other transport u	
		1154	Reference number	arrived to containers or other transport a	C an35
				er the nature and function of which can be t 1153 Reference qualifier.	qualified by an
X		1156	Line number	•	C an6
			Number of the line is number.	n the document/message referenced in 11	54 Reference
X		4000	Reference version r	number	C an35
			To uniquely identify	a reference by its revision number.	

Segment: GIR Related Identification Numbers

**Position:** 0510

**Group:** Segment Group 13 (Package Identification) Conditional (Optional)

Level: 4

Usage: Conditional (Required)

Max Use: 99

Notes:

Purpose: A segment providing set of package identification related numbers, e.g. a package label

number and a KANBAN card number assigned to the same package.

Dependency Notes: Semantic Notes: Comments:

AAM will use Group 13 GIR segment for Master Label Information.

If Container Label type (1J) is also the Master label, then the "AW" (Serial shipping container code/LPN), the "AL" (Kanban card number/Pull signal), and the "AM" (Level number/Order ID) are sent here. Also send same (1J) label information on the GIR at segment group 15.

If the Master label is type (6J) and the pull signals on all the containers (1J) are the same, then send the "AL" (Kanban card number/Pull signal) here.

If the Master label is type (6J) and the Order IDs on all the containers are the same, then send "AM" (Level number /Order ID) here.

If Master label is Type (6J) and is for multi-pull (more than one pull signal on a pallet) or the Label is for a mixed load (5J) then the "AM" (Level number/Order ID) and the "AL" (Kanban card number/Pull signal) is sent on the GIR at Segment Group 15.

The "AW" (Serial shipping container code/LPN) is always sent here at segment group 13.

Example: GIR+3+012345678000030001:AW+12345:AL+231556:AM'

	Data	Componen	t	•	
	<b>Element</b>	<b>Element</b>	<u>Name</u>		<b>Attributes</b>
M	7297		SET IDENTIFICA	ATION QUALIFIER	M an3
			Identification of the	type of set.	
			3	Package	
				Related numbers identifying a package label number related to a Kanban card in	
M	C206		IDENTIFICATIO	N NUMBER	M
			The identification of	f an object.	
M		7402	<b>Identity number</b>		M an35
			The number given to	o an object for its unique identification.	
		7405	Identity number qu	ualifier	C an3
			Code specifying the	type/source of identity number.	
			AL	Kanban card number	
				Reference number assigned by a consig card.	nee to a Kanban
			AM	Level number	
				Level number in a hierarchy or other str	ructure.
				Shipment Order ID	
			AW	Serial shipping container code	

A single unique serial number which identifies shipping containers or shipping packages.

Master Label LPN- MANDATORY, Must always send.

LPN = UN + 9 Character Supplier ship from site DUNS# + 9 Digit unique identifier.

Must not repeat within 365 days.

			Must not repeat within 365 days.		
X		4405	Status, coded	C	an3
			Provides information regarding a status.		
			Refer to D.97A Data Element Dictionary for acceptable code	valu	es.
	C206		IDENTIFICATION NUMBER	$\mathbf{C}$	
			The identification of an object.		
M		7402	Identity number	$\mathbf{M}$	an35
			The number given to an object for its unique identification.		
		7405	Identity number qualifier	$\mathbf{C}$	an3
			Code specifying the type/source of identity number.		
X		4405	Status, coded	$\mathbf{C}$	an3
			Provides information regarding a status.		
			Refer to D.97A Data Element Dictionary for acceptable code	valu	es.
	C206		IDENTIFICATION NUMBER	$\mathbf{C}$	
			The identification of an object.		
M		7402	Identity number	$\mathbf{M}$	an35
			The number given to an object for its unique identification.		
		7405	Identity number qualifier	$\mathbf{C}$	an3
			Code specifying the type/source of identity number.		
X		4405	Status, coded	$\mathbf{C}$	an3
			Provides information regarding a status.		
			Refer to D.97A Data Element Dictionary for acceptable code	valu	es.
	C206		IDENTIFICATION NUMBER	$\mathbf{C}$	
			The identification of an object.		
M		7402	Identity number	$\mathbf{M}$	an35
			The number given to an object for its unique identification.		
		7405	Identity number qualifier	$\mathbf{C}$	an3
			Code specifying the type/source of identity number.		
X		4405	Status, coded	$\mathbf{C}$	an3
			Provides information regarding a status.		
			Refer to D.97A Data Element Dictionary for acceptable code	valu	es.
	C206		IDENTIFICATION NUMBER	$\mathbf{C}$	
			The identification of an object.		
M		7402	Identity number	$\mathbf{M}$	an35
			The number given to an object for its unique identification.		
		7405	Identity number qualifier	C	an3
			Code specifying the type/source of identity number.		
X		4405	Status, coded	C	an3
			Provides information regarding a status.		
			Refer to D.97A Data Element Dictionary for acceptable code	valu	es.
			, r		

Group: LIN Segment Group 15: Line Item

**Position:** 0550

**Group:** Segment Group 10 (Consignment Packing Sequence) Conditional (Required)

Level: 2

Usage: Conditional (Optional)

**Max Use:** 9999

**Purpose:** A group of segments providing details of the individual despatched items.

#### **Segment Summary**

	Pos.	Seg.		Req.	Max.	Group:
	No.	<u>ID</u>	<u>Name</u>	Des.	<u>Use</u>	Repeat
M	0560	LIN	Line Item	M	1	
	0570	PIA	Additional Product Id	C	10	
	0580	IMD	Item Description	C	25	
Must Use	0600	QTY	Quantity	C	10	
Must Use	0630	GIR	Related Identification Numbers	C	100	
	0690	FTX	Free Text	C	99	
	0710		Segment Group 16: Reference	C		99
	0880		Segment Group 20: Package Identification	C		9999

Segment: LIN Line Item
Position: 0560 (Trigger Segment)

**Group:** Segment Group 15 (Line Item) Conditional (Optional)

Level: 2

Usage: Mandatory

Max Use: 1

**Purpose:** A segment identifying the product being despatched.

All other segments in the detail section following the LIN segment refer to that line item.

**Dependency Notes: Semantic Notes:** 

**Comments:** 

Notes: LIN+++15562338:IN'

	Data	Componen	Data Element Summary		
	Element	Element	Name	Δttr	ibutes
	1082	Element	LINE ITEM NUMBER	C	an6
			Serial number designating each separate item within a series	of art	icles.
X	1229		ACTION REQUEST/NOTIFICATION, CODED	C	an3
			Code specifying the action to be taken or already taken.		
			Refer to D.97A Data Element Dictionary for acceptable code	e valu	es.
>>	C212		ITEM NUMBER IDENTIFICATION	C	
			Goods identification for a specified source.		
>>		7140	Item number	C	an35
			A number allocated to a group or item.		
			AAM Assigned Item/part number		
		7143	Item number type, coded	C	an3
		, 210	Identification of the type of item number.	Ü	
			IN Buyer's item number		
X		1131	Code list qualifier	C	an3
			Identification of a code list.	Ü	
			Refer to D.97A Data Element Dictionary for acceptable code	e valu	es.
X		3055	Code list responsible agency, coded	C	an3
			Code identifying the agency responsible for a code list.		
			Refer to D.97A Data Element Dictionary for acceptable code	e valu	es.
X	C829		SUB-LINE INFORMATION	C	
			To provide an indication that a segment or segment group is		to contain
			sub-line or sub-line item information and to optionally enabl		
			identified.		
X		5495	Sub-line indicator, coded	C	an3
			Indication that the segment and/or segment group is used for	sub-li	ine item
			information.  Refer to D.97A Data Element Dictionary for acceptable code	- valu	20
X		1082	Line item number	C	an6
<b>A</b>		1002	Serial number designating each separate item within a series	_	
X	1222		CONFIGURATION LEVEL	C	n2
41	1444		Number indicating the level of an object which is in a hierard	_	1100 <i>m</i>
X	7083		CONFIGURATION, CODED	C C	an3
41	1003		Code indicating the status of the sub-line item in the configu	_	
			Refer to D.97A Data Element Dictionary for acceptable code		
			Kerei to D.97A Data Element Dictionary for acceptable code	z vaiu	<b>58.</b>

Segment: PIA Additional Product Id

**Position:** 0570

**Group:** Segment Group 15 (Line Item) Conditional (Optional)

Level: 3

Usage: Conditional (Optional)

Max Use: 10

**Purpose:** A segment providing additional product identification.

Dependency Notes: Semantic Notes:

Comments: Notes:

PIA+1+2000:RY'

	<b>.</b>	~		nent Summary		
	Data	Componen			A 44.	uibtaa
M	<u>Element</u> 4347	<b>Element</b>	Name PRODUCT ID F	UNCTION QUALIFIER	Atti M	ributes an3
141	4547			unction of the product code.	111	<b>an</b> 5
			1	Additional identification		
			1	Information which specifies and qualif	ies nro	oduct
				identifications.	ies pre	sauci
M	C212		ITEM NUMBER	IDENTIFICATION	M	
			Goods identification	on for a specified source.		
		7140	Item number		C	an35
			A number allocated	d to a group or item.		
		7143	Item number type	e, coded	C	an3
			Identification of the	e type of item number.		
			EC	Engineering change level		
				Reference number indicating that a cha		r revision has
			DV	been applied to an article's specification	n.	
<b>T</b> 7		1101	RY	Record keeping of model year		2
X		1131	Code list qualifier		C	an3
			Identification of a		1	
<b>V</b> 7		2055		ta Element Dictionary for acceptable cod		
X		3055	Code list responsi		C	an3
				ne agency responsible for a code list.	1	
	C212			ta Element Dictionary for acceptable cod		es.
	C212			IDENTIFICATION	C	
		71.40		on for a specified source.	C	<b>25</b>
		7140	Item number	4.6	C	an35
		7143		d to a group or item.	C	an3
		/143	Item number type		C	an3
X		1131	Code list qualifier	e type of item number.	C	an3
Λ		1131	Identification of a		C	an3
				ta Element Dictionary for acceptable cod	a walu	<b>A</b> C
X		3055		ble agency, coded	C valu	an3
Λ		3033		ne agency, coded ne agency responsible for a code list.	C	an3
			· -	ita Element Dictionary for acceptable cod	e valu	AC
X	C212			IDENTIFICATION	C valu	<b>C</b> 3.
<b>11</b>	C212			on for a specified source.	C	
X		7140	Item number	m for a specifica source.	C	an35
Λ		/ 140	rem number		C	a11J3

EDI Implmen	tation Guidel	ines for Ame	erican Axle & Manufacturing EDIFAC  A number allocated to a group or item.	CT DESA	DV
X		7143	Item number type, coded	C	an3
A		7143	Identification of the type of item number.	C	a115
			Refer to D.97A Data Element Dictionary for acceptable	code valu	<b>A</b> C
X		1131	Code list qualifier	C C	an3
A		1131	Identification of a code list.	C	a115
			Refer to D.97A Data Element Dictionary for acceptable	code valu	96
X		3055	Code list responsible agency, coded	C C	an3
A		3033	Code identifying the agency responsible for a code list.	C	ans
			Refer to D.97A Data Element Dictionary for acceptable	aada valu	0.6
X	C212		ITEM NUMBER IDENTIFICATION	Code varue	es.
Λ	C212		Goods identification for a specified source.	C	
X		7140	Item number	C	an35
Λ		/140		C	an35
v		71.42	A number allocated to a group or item.	C	on 2
X		7143	Item number type, coded	C	an3
			Identification of the type of item number.		
<b>*</b> 7		1101	Refer to D.97A Data Element Dictionary for acceptable		
X		1131	Code list qualifier	C	an3
			Identification of a code list.		
			Refer to D.97A Data Element Dictionary for acceptable		
X		3055	Code list responsible agency, coded	C	an3
			Code identifying the agency responsible for a code list.		
			Refer to D.97A Data Element Dictionary for acceptable		es.
X	C212		ITEM NUMBER IDENTIFICATION	C	
			Goods identification for a specified source.		
X		7140	Item number	C	an35
			A number allocated to a group or item.		
X		7143	Item number type, coded	C	an3
			Identification of the type of item number.		
			Refer to D.97A Data Element Dictionary for acceptable	code value	es.
X		1131	Code list qualifier	$\mathbf{C}$	an3
			Identification of a code list.		
			Refer to D.97A Data Element Dictionary for acceptable	code value	es.
X		3055	Code list responsible agency, coded	C	an3
			Code identifying the agency responsible for a code list.		
			Refer to D.97A Data Element Dictionary for acceptable	code value	es.

Segment: IMD Item Description

Position: 0580

**Group:** Segment Group 15 (Line Item) Conditional (Optional)

Level: 3

Usage: Conditional (Optional)

Max Use: 25

**Purpose:** A segment for describing the product being despatched. This segment should be used for

products that cannot be identified by a product code or article number.

**Dependency Notes: Semantic Notes:** 

**Comments:** 

**Notes:** IMD+++:::BRACKET 0802'

	Data	Componen	t		
	<b>Element</b>	<b>Element</b>	<u>Name</u>	Attr	<u>ibutes</u>
X	7077		ITEM DESCRIPTION TYPE, CODED	C	an3
			Code indicating the format of a description.		
			Refer to D.97A Data Element Dictionary for acceptable code	value	es.
X	7081		ITEM CHARACTERISTIC, CODED	C	an3
			ode specifying the item characteristic being described.		
			Refer to D.97A Data Element Dictionary for acceptable code	value	es.
	C273		ITEM DESCRIPTION	$\mathbf{C}$	
			Description of an item.		
X		7009	Item description identification	$\mathbf{C}$	an17
			Code from an industry code list which provides specific data	abou	t a product
•		4404	characteristic.	~	•
X		1131	Code list qualifier	C	an3
			Identification of a code list.		
			Refer to D.97A Data Element Dictionary for acceptable code	value	es.
X		3055	Code list responsible agency, coded	C	an3
			Code identifying the agency responsible for a code list.		
			Refer to D.97A Data Element Dictionary for acceptable code	value	es.
		7008	Item description	$\mathbf{C}$	an35
			Plain language description of articles or products.		
		7008	Item description	$\mathbf{C}$	an35
			Plain language description of articles or products.		
X		3453	Language, coded	$\mathbf{C}$	an3
			Code of language (ISO 639-1988).		
X	7383		SURFACE/LAYER INDICATOR, CODED	$\mathbf{C}$	an3
			Code indicating the surface or layer of a product that is being	desc	ribed.
			Refer to D.97A Data Element Dictionary for acceptable code	value	es.
			, ,		

Segment: QTY Quantity

Position: 0600

**Group:** Segment Group 15 (Line Item) Conditional (Optional)

Level: 3

Usage: Conditional (Required)

Max Use: 10

**Purpose:** A segment to give quantity information concerning the product.

**Dependency Notes: Semantic Notes:** 

Comments: Notes:

The quantity values sent here is the individual container detail quantities.

QTY+3:827792:C62' - Represents the running cumulative quantity. QTY+12:2128:C62' - Represents the individual container quantity.

			Duta	acinent Summary				
	Data	Componen	t					
	<b>Element</b>	<b>Element</b>	<u>Name</u>		Attr	<u>ributes</u>		
M	C186		QUANTITY D	DETAILS	M			
			Quantity inform	nation in a transaction, qualified when relevar	ıt.			
M		6063	Quantity quali	fier	M	an3		
			Code giving spe	ode giving specific meaning to a quantity.				
			Must send "12"	Despatch Quantity				
			3	Cumulative quantity				
			12	Despatch quantity				
				Quantity despatched by the seller.				
			47	Invoiced quantity				
				The quantity as per invoice.				
M		6060	Quantity		M	n15		
			Numeric value	of a quantity.				
>>		6411	Measure unit	qualifier	$\mathbf{C}$	an3		
				ndication of the unit of measurement in which weight (mass), capacity, length, rea, volume or other quantity is expressed.				
			For Code value sent on DELFC	see UN/ECE recommendation No. 20. This rOR or DELJIT.	nust r	natch value		

Segment: GIR Related Identification Numbers

**Position:** 0630

**Group:** Segment Group 15 (Line Item) Conditional (Optional)

Level: 3

Usage: Conditional (Required)

Max Use: 100

Purpose: A segment providing sets of related identification numbers for a line item, e.g. engine

number, chassis number and transmission number for a vehicle.

Dependency Notes: Semantic Notes: Comments:

**Notes:** AAM will use Group 15 GIR segment for Container Label Info.

This GIR represents the container in which previous the LIN (ITEM) and QTY (container quantity) values are transported in.

Always send individual container label (1J) information.

LPN = UN+ 9 Character Supplier Site ship from DUNS# + 9 digit unique identifier

	<b>T</b> D 4	a		dement Summary		
	Data Element	Component Element	t Name		A 44.	ributos
M	7297	Element		FICATION QUALIFIER	M	ributes an3
				of the type of set.		
				Data Element Dictionary for acceptable code	e valu	es
M	C206			TION NUMBER	M	
112	C <b>2</b> 00			ion of an object.	1,1	
M		7402	<b>Identity numb</b>	· ·	M	an35
171		7402	•	ven to an object for its unique identification.	111	uii
		7405	Identity numb		C	an3
		7405	•	g the type/source of identity number.	C	<b>an</b> 5
			AL	Kanban card number		
			712	Reference number assigned by a consig	nee to	n a Kanhan
				card.	,1100 (	o u munoum
				Return Pull signal from DELJIT if sent.		
			AM	Level number		
				Level number in a hierarchy or other str	ructur	e.
				Shipment Order ID- Return from DEL. must send.	JIT, n	nandatory,
			AQ	Release number		
				Number assigned to a release.		
				Return value sent on DELJIT.		
			AW	Serial shipping container code		
				A single unique serial number which id containers or shipping packages.	entifi	es shipping
				Container Label LPN is MANDATOR	Y, Mı	ist send.
				LPN = UN+9 character Supplier ship fr	om si	ite DUNS
				number + 9 digit unique identifier.		
				Must not repeat within 365 days.		
			BX	Batch number		

Unique number affixed by manufacturer to a batch of products produced under similar conditions.

Item Lot Number.

			Item Lot Number.		
		4405	Status, coded	C	an3
			Provides information regarding a status.		
			Refer to D.97A Data Element Dictionary for acceptable code	valu	es.
	C206		IDENTIFICATION NUMBER	$\mathbf{C}$	
			The identification of an object.		
M		7402	Identity number	$\mathbf{M}$	an35
			The number given to an object for its unique identification.		
		7405	Identity number qualifier	$\mathbf{C}$	an3
			Code specifying the type/source of identity number.		
			Refer to D.97A Data Element Dictionary for acceptable code	valu	es.
		4405	Status, coded	$\mathbf{C}$	an3
			Provides information regarding a status.		
			Refer to D.97A Data Element Dictionary for acceptable code	valu	es.
	C206		IDENTIFICATION NUMBER	$\mathbf{C}$	
			The identification of an object.		
M		7402	Identity number	$\mathbf{M}$	an35
			The number given to an object for its unique identification.		
		7405	Identity number qualifier	$\mathbf{C}$	an3
			Code specifying the type/source of identity number.		
			Refer to D.97A Data Element Dictionary for acceptable code	valu	es.
		4405	Status, coded	$\mathbf{C}$	an3
			Provides information regarding a status.		
			Refer to D.97A Data Element Dictionary for acceptable code	valu	es.
	C206		IDENTIFICATION NUMBER	$\mathbf{C}$	
			The identification of an object.		
M		7402	Identity number	M	an35
			The number given to an object for its unique identification.		
		7405	Identity number qualifier	$\mathbf{C}$	an3
			Code specifying the type/source of identity number.		
			Refer to D.97A Data Element Dictionary for acceptable code	valu	es.
		4405	Status, coded	$\mathbf{C}$	an3
			Provides information regarding a status.		
			Refer to D.97A Data Element Dictionary for acceptable code	valu	es.
	C206		IDENTIFICATION NUMBER	$\mathbf{C}$	
			The identification of an object.		
M		7402	Identity number	$\mathbf{M}$	an35
			The number given to an object for its unique identification.		
		7405	Identity number qualifier	C	an3
			Code specifying the type/source of identity number.	-	
			Refer to D.97A Data Element Dictionary for acceptable code	valu	es.
		4405	Status, coded	C	an3
			Provides information regarding a status.	-	
			Refer to D.97A Data Element Dictionary for acceptable code	valu	es.
			2.5.1.2 and 2.5.1.1.2 and 2.5.1.2		

Segment: FTX Free Text

**Position:** 0690

**Group:** Segment Group 15 (Line Item) Conditional (Optional)

Level: 3

Usage: Conditional (Optional)

Max Use: 99

**Purpose:** A segment with free text information in coded or clear form to give further clarification,

when required, to the line item. In computer to computer exchanges such text will

normally require the receiver to process this segment manually.

Dependency Notes: Semantic Notes: Comments:

Notes: FTX+AAI+++UNPAINTED AXLE TUBE FOR PLT 6'

<u>es</u>
3
3
17
3
3
70
70
70
70
70
3
3 7 7 7

EDIFACT DESADV

Group:  $\mathbf{RFF}$  Segment Group 16: Reference

**Position:** 0710

**Group:** Segment Group 15 (Line Item) Conditional (Optional)

Level: 3

Usage: Conditional (Optional)

Max Use: 99

**Purpose:** A group of segments to give reference numbers and dates.

### **Segment Summary**

	Pos.	Seg.		Req.	Max.	Group:
	No.	<u>ID</u>	<u>Name</u>	Des.	<u>Use</u>	Repeat
M	0720	RFF	Reference	M	1	

Segment: RFF Reference
Position: 0720 (Trigger Segment)

**Group:** Segment Group 16 (Reference) Conditional (Optional)

Level: 3

Usage: Mandatory

Max Use:

**Purpose:** A segment identifying documents related to the line item.

**Dependency Notes: Semantic Notes:** 

Comments: Notes:

RFF+ON:9NI0031'

	Data	Componen	•	
	<b>Element</b>	<b>Element</b>	Name	<b>Attributes</b>
M	C506		REFERENCE	M
			Identification of a reference.	
M		1153	Reference qualifier	M an3
			Code giving specific meaning to a reference segment or a	reference number.
			ON Order number (purchase)	
			[1022] Reference number assigned b	y the buyer to an
			order.	
>>		1154	Reference number	C an35
			Identification number the nature and function of which ca	n be qualified by an
			entry in data element 1153 Reference qualifier.	
			AAM Purchase order number Authorizing shipment for It	em defined on the
			preceding LIN segment.	
X		1156	Line number	C an6
			Number of the line in the document/message referenced in number.	1 1154 Reference
X		4000	Reference version number	C an35
			To uniquely identify a reference by its revision number.	

Group:  ${\operatorname{PCI}}$  Segment Group 20: Package Identification

**Position:** 0880

**Group:** Segment Group 15 (Line Item) Conditional (Optional)

Level: 3

Usage: Conditional (Optional)

**Max Use:** 9999

**Purpose:** A group of segments identifying one specific package or a number of packages, their

marks and numbers, measurements, quantities, date and time information and handling

instructions.

#### **Segment Summary**

	Pos.	Seg.		Req.	Max.	Group:
	<u>No.</u>	<u>ID</u>	<u>Name</u>	Des.	<u>Use</u>	Repeat
M	0890	PCI	Package Identification	M	1	
	0910	MEA	Measurements	C	10	
	0920	QTY	Quantity	C	1	
	0930		Segment Group 21: Goods Identity Number	C		10

Segment: PCI Package Identification

**Position:** 0890 (Trigger Segment)

**Group:** Segment Group 20 (Package Identification) Conditional (Optional)

Level: 3

Usage: Mandatory

Max Use:

Purpose: A segment specifying marking and labels used on individual packages or a range of

packages.

**Dependency Notes: Semantic Notes:** 

**Comments:** 

Notes: PCI+15+167496'

	<b>D</b> 4	a	Data Element Summary		
	Data	Componen		A 44-	.:1 4
	<b>Element</b> 4233	<b>Element</b>	Name MARKING INSTRUCTIONS, CODED	C	ributes
	7233		Code indicating instructions on how specified packages or pl	hveica	l unite
			should be marked.	19 510 a	ii diiits
			Mark supplier number		
	C210		MARKS & LABELS	C	
			Shipping marks on packages in free text; one to ten lines.		
M		7102	Shipping marks	M	an35
			Marks and numbers identifying individual packages.		
		7102	Shipping marks	C	an35
			Marks and numbers identifying individual packages.		
		7102	Shipping marks	C	an35
			Marks and numbers identifying individual packages.		
		7102	Shipping marks	C	an35
			Marks and numbers identifying individual packages.		
		7102	Shipping marks	C	an35
			Marks and numbers identifying individual packages.		
		7102	Shipping marks	C	an35
			Marks and numbers identifying individual packages.		
		7102	Shipping marks	C	an35
			Marks and numbers identifying individual packages.		
		7102	Shipping marks	C	an35
			Marks and numbers identifying individual packages.		
		7102	Shipping marks	C	an35
			Marks and numbers identifying individual packages.		
		7102	Shipping marks	C	an35
			Marks and numbers identifying individual packages.		
X	8275		CONTAINER/PACKAGE STATUS, CODED	C	an3
			Code to identify whether goods of separate description or co		
			consignments are contained in the same external packaging container or similar unit load device is empty.	or to 11	ndicate that a
			Refer to D.97A Data Element Dictionary for acceptable code	e value	es.
X	C827		TYPE OF MARKING	C	
- <del>-</del>	2027		Specification of the type of marking that reflects the method		vas used and
			the conventions adhered to for marking (e.g. of packages).	•	
X		7511	Type of marking, coded	M	an3
			To specify the type of marking that reflects the method and t	he cor	nventions

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v	1131	adhered to for marking.  Code list qualifier		C	an3
A	1131	Identification of a code list.		C	an5
		Refer to D.97A Data Element Dictionary for acc	eptable code	valu	es.
X	3055	Code list responsible agency, coded		$\mathbf{C}$	an3
		Code identifying the agency responsible for a co	de list.		
		Refer to D.97A Data Element Dictionary for acc	eptable code	valu	es.

Segment: MEA Measurements

**Position:** 0910

**Group:** Segment Group 20 (Package Identification) Conditional (Optional)

Level: 4

Usage: Conditional (Optional)

Max Use: 10

**Purpose:** A segment specifying physical measurements of packages.

**Dependency Notes: Semantic Notes:** 

Comments:

Notes:

MEA+PD+WT+LBR:0005500'

	<b>.</b>	~		Element Summary		
	Data	Componen			A 44-	
M	Element 6311	<b>Element</b>	Name MEASUREM	IENT PURPOSE QUALIFIER	Au M	ributes an3
141	0311			of the purpose of the measurement.	141	uii5
			PD	Physical dimensions (product ordered)		
			1 D	Specified measurement dimensions ref		hysical
				dimensions of a product, material or pa		
	C502		MEASUREM	IENT DETAILS	C	•
			Identification	of measurement type.		
		6313	Property mea	sured, coded	$\mathbf{C}$	an3
				of the property measured.		
			LN	Length dimension		
				(6168) Length of pieces or packages st	ated fo	or transport
				purposes.		•
			TH	Thickness		
			WD	Width dimension		
				Numeric value of width.		
			WT	Weight		
				[6150] Numeric value of weight.		
X		6321	Measurement	t significance, coded	C	an3
			Code specifyii	ng the significance of a measurement value.		
			Refer to D.97	A Data Element Dictionary for acceptable cod	e valu	es.
X		6155	Measurement	t attribute identification	C	an17
			Code used to s	specify non-discrete measurement values.		
			Refer to D.97	A Data Element Dictionary for acceptable cod	e valu	es.
X		6154	Measurement	t attribute	$\mathbf{C}$	an70
			To specify nor	n-discrete measurement values.		
	C174		VALUE/RAN	NGE	C	
				value and relevant minimum and maximum to	oleranc	ces in that
M		(411	order.		М	am 2
M		6411	Measure unit	<del>-</del>	M	an3
				he unit of measurement in which weight (mas or other quantity is expressed.	s), cap	bacity, length,
				e see UN/ECE Recommendation No. 20.		
		6314	Measurement	t value	C	an18
		-	Value of the n	neasured unit.	-	
			Actual weight			
X		6162	Range minim		C	n18
			Minimum of a		-	
				C		

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X		6152	Range maximum		$\mathbf{C}$	n18
			Maximum of a range.			
X		6432	Significant digits		C	n2
			To specify the number of significant digits.			
X	7383		SURFACE/LAYER INDICATOR, CODED		$\mathbf{C}$	an3
			Code indicating the surface or layer of a product	that is being	desc	ribed.
			Refer to D.97A Data Element Dictionary for account	eptable code	valu	es.

Segment: QTY Quantity

**Position:** 0920

**Group:** Segment Group 20 (Package Identification) Conditional (Optional)

Level: 4

Usage: Conditional (Optional)

Max Use: 1

**Purpose:** A segment to specify quantity per package.

**Dependency Notes: Semantic Notes:** 

**Comments:** 

**Notes:** QTY+12:5500:LBR'

	Data	Component	t ,		
	<b>Element</b>	Element	Name	Attr	<u>ibutes</u>
M	C186		QUANTITY DETAILS	M	
			Quantity information in a transaction, qualified when relevant	t.	
M		6063	Quantity qualifier	M	an3
			Code giving specific meaning to a quantity.		
			Despatch quantity		
			Quantity despatched by the seller.		
M		6060	Quantity	M	n15
			Numeric value of a quantity.		
		6411	Measure unit qualifier	$\mathbf{C}$	an3
			Indication of the unit of measurement in which weight (mass) area, volume or other quantity is expressed.	, capa	acity, length,
			For Code value see UN/ECE Recommendation No. 20.		

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Group: GIN Segment Group 21: Goods Identity Number

**Position:** 0930

**Group:** Segment Group 20 (Package Identification) Conditional (Optional)

Level: 4

Usage: Conditional (Optional)

Max Use: 10

**Purpose:** A group of segments giving package identification numbers and, where relevant, delivery

limitation information.

### **Segment Summary**

	Pos.	Seg.		Req.	Max.	Group:
	No.	<u>ID</u>	<u>Name</u>	Des.	<u>Use</u>	Repeat
M	0940	GIN	Goods Identity Number	M	1	

Segment: GIN Goods Identity Number

**Position:** 0940 (Trigger Segment)

Group: Segment Group 21 (Goods Identity Number) Conditional (Optional)

Level: 4

Usage: Mandatory

Max Use: 1

**Purpose:** A segment providing identification numbers being applied to the packages despatched.

**Dependency Notes: Semantic Notes:** 

**Comments:** 

Notes: GIN+BX+M94268'

			Data Element Summary		
	Data	Componen			
	<b>Element</b>	<b>Element</b>	<u>Name</u>	<u>Attr</u>	<u>ibutes</u>
M	7405		IDENTITY NUMBER QUALIFIER	M	an3
			Code specifying the type/source of identity number.		
			Batch number		
			BX Batch number		
			Unique number affixed by manufacture		batch of
			products produced under similar conditi		
M	C208		IDENTITY NUMBER RANGE	M	
			Goods item identification numbers, start and end of consecut	ively	numbered
3.4		7.402	range.	3.7	25
M		7402	Identity number	M	an35
			The number given to an object for its unique identification.		
			Heat Code for Primary Metal		
		7402	Identity number	C	an35
			The number given to an object for its unique identification.		
	C208		IDENTITY NUMBER RANGE	C	
			Goods item identification numbers, start and end of consecut	ively	numbered
			range.		
M		7402	Identity number	M	an35
			The number given to an object for its unique identification.		
		7402	Identity number	C	an35
			The number given to an object for its unique identification.		
	C208		IDENTITY NUMBER RANGE	C	
			Goods item identification numbers, start and end of consecut	ively	numbered
			range.		
M		7402	Identity number	M	an35
			The number given to an object for its unique identification.		
		7402	Identity number	C	an35
			The number given to an object for its unique identification.		
	C208		IDENTITY NUMBER RANGE	C	
			Goods item identification numbers, start and end of consecut	ively	numbered
			range.		
M		7402	Identity number	M	an35
			The number given to an object for its unique identification.		
		7402	Identity number	C	an35
			The number given to an object for its unique identification.		
	C208		IDENTITY NUMBER RANGE	C	
			Goods item identification numbers, start and end of consecut range.	ively	numbered

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M 7402 Identity number M an..35

The number given to an object for its unique identification.

7402 Identity number C an..35

The number given to an object for its unique identification.

UNT Message Trailer **Segment:** 

**Position:** 

Group: Level: 0

Usage: Mandatory

Max Use:

**Purpose:** A service segment ending a message, giving the total number of segments in the message

and the control reference number of the message.

**Dependency Notes:** 

**Semantic Notes: Comments:** 

**Notes:** 

UNT+47+00000000005877'

	Data	Component			
	<b>Element</b>	<b>Element</b>	Name	Attr	<u>ibutes</u>
M	0074		NUMBER OF SEGMENTS IN A MESSAGE	M	n6
			Control count of number of segments in a message.		
M	0062		MESSAGE REFERENCE NUMBER	M	an14
			Unique message reference assigned by the sender.		

#### Example 1. Standard Pack.

#### **Master Label**

LPN 123456789876543210

Pull Number 17001 Total Packs: 4 Total Qty: 1296

Same containers same pull

**Container Labels** 

Pull# 17001 Pull# 17001 Part#09439561 Part#09439561 Total Packs: 1 Total Packs: 1 Qty: 324 Qty: 324

Order ID: 1037651 Order ID: 1037651 LPN: UN1234567898765 LPN:UN123456789876543

Pull# 17001 Pull# 17001 Part#09439561 Part#09439561 Total Packs: 1 Total Packs: 1 Qtv: 324 Qtv: 324

Order ID: 1037651 Order ID: 1037651

LPN: UN123456789876543214 LPN: UN123456789876543

#### Segment Description

Header UNB+UNOA:2+012345678:01+XLP:ZZ+031217:1456+0000000000119++AAMDESADV'

Wrapper UNH+0000000000139+DESADV:D:97A:UN'

Packslip # BGM++299163+9'

**Date Time** DTM+132:200312171530:203' **Date Time** DTM+137:200312171456:203'

**Date Time** DTM+11:200312171504:203' **Ship Date** 

Despatch MEA+AAX+G+LBR:1530'

Measurement MEA+AAX+N+LBR:1430' **Gross/Net Weight** 

Measurement MEA+AAX+SQ+C62:1' **Total No Of Lading Units (Containers)** 

Bill of Lading RFF+MB:299163' Invoice Number RFF+IV:67890' **Invoice Number** 

Name/Address NAD+MI+808844567::16' Name/Address NAD+ST+808844567::16'

Dock/Locator LOC+11+RAWPLT3' **RAWPLT3** Supplier DUNS NAD+SU+123456789::16' 1234456789

Name/Address NAD+IV+808844567::16' Invoicing Address (Billing)

Transport Det. TDT+12++J++PLOG::182' **SCAC Code** 

Equip. Trailer EQD+TE+46574' (Future Integration to STARS System)

Beg Item Loop CPS+1++4' # of Packages PAC+4++00005131' **Container Part# and Quantity** 

Mandatory PCI+16+0001' PRO# RFF+CN:392639'

Related ID #'s GIR+3+UN123456789876 10:AW+17001:AL+1037651:AM' LPN, Pull & ID#

Line Item LIN+++09439561:IN' Part Number

Additional Data PIA+1+9:RY' **Record Keeping of Model Year** 

Item Desc. IMD+++::: BEARING 0603' **Bearing** 

**Cum Qty** QTY+3:233280:C62'

Dispatch Qty QTY+12:324:C62' 1296 Total Qty for Master Pack

**Invoice Qty** QTY+47:324:C62' **Invoice Quantity** 

Related ID #'s GIR+3+UN123456789876 12:AW+17001:AL+12345:AQ+20052:BX+1037651:AM'

Container LPN, Pull#, Release#, Lot#, Order ID

Order # RFF+ON:9NI0184' **AAM Purchase Order** 

Line Item LIN+++09439561:IN' **Part Number** 

Additional Data PIA+1+9:RY' **Record Keeping of Model Year** 

Item Desc. IMD+++::: BEARING 0603' Bearing

**Cum Qtv** QTY+3:233280:C62'

Dispatch Qty 1296 Total Qty for Master Pack QTY+12:324:C62'

Invoice Qtv QTY+47:324:C62' **Invoice Quantity** 

Related ID #'s GIR+3+UN123456789 <mark>13</mark>:AW+17001:AL+12345:AQ+20052:BX+1037651:AM<sup>1</sup>

Container LPN, Pull#, Release#, Lot#, Order ID

Order# RFF+ON:9NI0184' **AAM Purchase Order** 

Line Item LIN+++09439561:IN' **Part Number** 

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Additional Data PIA+1+9:RY' Record Keeping of Model Year

Item Desc. IMD+++::: BEARING 0603' Bearing

Cum Qty QTY+3:233280:C62'

Dispatch Qty QTY+12:324:C62' 1296 Total Qty for Master Pack

Invoice Qty QTY+47:324:C62' Invoice Quantity

**Related ID #'s** GIR+3+UN123456789876543214:AW+17001:AL+12345:AQ+20052:BX+1037651:AM'

Container LPN, Pull#, Release#, Lot#, Order ID

Order # RFF+ON:9NI0184' AAM Purchase Order

Line Item LIN+++09439561:IN' Part Number
Additional Data PIA+1+9:RY' Record Keeping of Model Year

Item Desc. IMD+++::: BEARING 0603' Bearing

Cum Qty QTY+3:233280:C62'

Dispatch Qty QTY+12:324:C62' 1296 Total Qty for Master Pack

Invoice Qty QTY+47:324:C62' Invoice Quantity

Related ID #'s GIR+3+UN123456789876543215:AW+17001:AL+12345:AQ+20052:BX+1037651:AM'

Container LPN, Pull#, Release#, Lot#, Order ID

Order # RFF+ON:9NI0184' AAM Purchase Order

Trailer/Wrapper UNT+69+00000000000139'

Example 2. Mixed pull and loads.

## Master Label – multi pull

LPN UN012345678300012

Total Packs: 4 Total Qty: 8512

All The same Container BOX71

All The same container be	77(1)
Pull# 10105	Pull# 10105
Part#00142223	Part#00142223
Total Packs: 1	Total Packs: 1
Qty/Pack: 2128	Qty/Pack: 2128
Total Qty: 2128	Total Qty: 2128
Order ID: 1037660	Order ID: 1037660
LPN: UN012345678000001	LPN:UN012345678000002
Pull# 10106	Pull# 10106
Pull# 10106	Pull# 10106
Pull# 10106 Part#00142223	Pull# 10106 Part#00142223
Pull# 10106 Part#00142223 Total Packs: 1	Pull# 10106 Part#00142223 Total Packs: 1
Pull# 10106 Part#00142223 Total Packs: 1 Qty/Pack: 2128	Pull# 10106 Part#00142223 Total Packs: 1 Qty/Pack: 2128

#### Master Label- Mixed load- multi pull

LPN UN012345678300020

Total Packs: 3 Total Qty: 5456

Different containers on same pallet

Pull# 10422	Pull# 41045	Pull# 41046
Part#00142223	Part#09428909	Part#09436882
Total Packs: 1	Total Packs: 1	Total Packs: 1
Qty/Pack: 2128	Qty/Pack: 1872	Qty/Pack: 1456
Total Qty: 2128	Total Qty: 1872	Total Qty: 1456
Order ID: 1037662	Order ID: 1037671	Order ID: 1037699
LPN: <mark>UN012345678</mark> 000005	LPN: <mark>UN012345678</mark> 000006	LPN: <mark>UN012345678</mark> 000007
BOX71	BOX77	BOX85

UNB+UNOA:1+012345678:01+XLP:ZZ+031217:0954+00000000006230++DESADV'

UNH+0000000005877+DESADV:D:97A:UN'

BGM+351+398157+9'

DTM+132:200312170945:203' DTM+137:200312170931:203' DTM+11:200312170931:203' MEA+AAX+G+LBR:4518' MEA+AAX+N+LBR:3830' MEA+AAX+SQ+C62:7' RFF+MB:398157' RFF+IV:23457'

NAD+MI+808844567::16' NAD+ST+808844567::16' LOC+11+DOCK 2' NAD+SU+012345678::16'

NAD+IV+808844567::16' TDT+12++LT++GRTE::182'

EQD+TE+248324' CPS+1++4' PAC+4++BOX71' PCI+16+0001' RFF+CN:392638'

GIR+3+UN012345678300012:AW

LIN+++00142223:IN'

PIA+1+7:RY'

IMD+++:::RACE 0603' QTY+3:827792:C62' QTY+12:2128:C62' QTY+47:2128:C62'

GIR+3+UN012345678000001:AW+10105:AL+35:AQ+1037660:AM+10223:BX'

RFF+ON:9NI0153' LIN+++00142223:IN'

PIA+1+7:RY'

IMD+++:::RACE 0603' QTY+3:827792:C62' QTY+12:2128:C62' QTY+47:2128:C62'

GIR+3+UN012345678000002:AW+10105:AL+35:AQ+1037660:AM+10223:BX'

RFF+ON:9NI0153' LIN+++00142223:IN'

PIA+1+7:RY'

IMD+++:::RACE 0603' QTY+3:827792:C62' QTY+12:2128:C62' QTY+47:2128:C62'

GIR+3+UN012345678000003:AW+10106:AL+36:AQ+1037661:AM+10224:BX'

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RFF+ON:9NI0153' LIN+++00142223:IN'

PIA+1+7:RY'

IMD+++:::RACE 0603'

QTY+3:827792:C62'

QTY+12:2128:C62'

QTY+47:2128:C62'

GIR+3+UN012345678000004:AW+10106:AL+36:AQ+1037661:AM+10224:BX'

RFF+ON:9NI0153'

CPS+2++4'

PAC+1++BOX71'

PCI+16+0001'

RFF+CN:392638'

GIR+3+UN012345678300020:AW

LIN+++00142223:IN'

PIA+1+7:RY'

IMD+++::: RACE 0603'

QTY+3:829920:C62'

QTY+12:2128:C62'

QTY+47:2128:C62'

GIR+3+UN012345678000005:AW+10422:AL+36:AQ+1037662:AM+10431:BX'

RFF+ON:9NI0153'

CPS+3++4'

PAC+1++BOX77'

PCI+16+0001'

RFF+CN:392638'

GIR+3+UN012345678300020:AW

LIN+++09428909:IN'

PIA+1+7:RY'

IMD+++:::BEARING 0603'

QTY+3:524160:C62'

QTY+12:1872:C62'

QTY+47:1872:C62'

GIR+3+UN012345678000006:AW+41045:AL+3:AQ+1037671:AM'

RFF+ON:9NI0153'

CPS+4++4'

PAC+1++BOX85'

PCI+16+0001'

RFF+CN:392638'

GIR+3+UN012345678300020:AW'

LIN+++09436882:IN'

PIA+1+7:RY'

IMD+++:::BEARING 0603'

QTY+3:808080:C62'

QTY+12:1456:C62'

QTY+47:1456:C62'

GIR+3+UN012345678000007:AW+41046:AL+237:AQ+1037699:AM'

RFF+ON:9NI0153'

UNT+93+00000000005877'

# Example 3. Container Label is the Master label (1J).

Pull# 18000 Part#09439561 Total Packs: 1

Qty: 324 Order ID: 1037891

LPN: UN123456789012345678

UNB+UNOA:1+012345678:01+XLP:ZZ+031217:0954+0000000006230++DESADV

UNH+0000000006230+DESADV:D:97A:UN'

BGM+351+398160+9'

DTM+132:200312170945:203'

DTM+137:200312170931:203'

DTM+11:200312170931:203'

MEA+AAX+G+LBR:4518'

MEA+AAX+N+LBR:3830'

MEA+AAX+SQ+C62:1'

RFF+CN:23457-1'

NAD+MI+808844567::16'

NAD+ST+808844567::16'

LOC+11+DOCK 2'

NAD+SU+012345678::16'

TDT+12++LT++RDWY::182'

EQD+TE+12345'

CPS+1++4'

PAC+1++BOX71'

PCI+16+0001'

RFF+CN:23457-1'

GIR+3+UN123456789012345678:AW+18000:AL+1037891:AM

LIN+++09439561:IN'

PIA+1+7:RY'

IMD+++:::RACE 0603'

QTY+3:827792:C62'

QTY+12:324:C62'

GIR+3+<mark>UN123456789</mark>012345678:AW+18000:AL+35:AQ+1037891:AM'

RFF+ON:9NI0153'

UNT+27+00000000006230'

#### **Example 4.** Mixed pull and loads alternative method.

#### Master Label – multi pull LPN UN 012345678300012

Total Packs: 4 Total Qty: 8512

Pull# 10105 Pull# 10105 Part#00142223 Part#00142223 Total Packs: 1 Total Packs: 1 Qty/Pack: 2128 Qty/Pack: 2128 Total Qty: 2128 Total Qty: 2128 Order ID: 1037660 Order ID: 1037660 LPN:<mark>UN012345678</mark>000001 LPN: UN012345678000002 Pull# 10106 Pull# 10106 Part#00142223 Part#00142223 Total Packs: 1 Total Packs: 1 Qty/Pack: 2128 Qty/Pack: 2128 Total Qty: 2128 Total Qty: 2128 Order ID: 1037661 Order ID: 1037661 LPN: UN012345678 LPN: UN012345

## Master Label- Mixed load LPN UN 012345678300020

Total Packs: 3 Total Qty: 5456

Pull# 10422	Pull# 41045	Pull# 41046
Part#00142223	Part#09428909	Part#09436882
Total Packs: 1	Total Packs: 1	Total Packs: 1
Qty/Pack: 2128	Qty/Pack: 1872	Qty/Pack: 1456
Total Qty: 2128	Total Qty: 1872	Total Qty: 1456
Order ID: 1037662	Order ID: 1037671	Orde <u>r ID: 1037699</u>
LPN: UN012345678000005	LPN: <mark>UN012345678</mark> 000006	LPN: <mark>UN012345678</mark> 000007

```
UNB+UNOA:1+012345678:01+XLP:ZZ+031217:0954+00000000006230++DESADV'
UNH+0000000005877+DESADV:D:97A:UN'
BGM+351+398157+9'
DTM+132:200312170945:203'
DTM+137:200312170931:203'
DTM+11:200312170931:203'
MEA+AAX+G+LBR:4518'
MEA+AAX+N+LBR:3830'
MEA+AAX+SQ+C62:7'
RFF+MB:398157
RFF+IV:23457'
NAD+MI+808844567::16'
NAD+ST+808844567::16'
LOC+11+DOCK 2
NAD+SU+012345678::16'
NAD+IV+808844567::16'
TDT+12++LT++GRTE::182'
EQD+TE+248324'
CPS+1++4'
PAC+1++BOX71'
PCI+16+0001'
RFF+CN:392638'
GIR+3+UN 012345678300012:AW'
LIN+++00142223:IN'
PIA+1+7:RY'
IMD+++:::RACE
                0603'
QTY+3:827792:C62'
QTY+12:2128:C62'
QTY+47:2128:C62'
GIR+3+UN012345678000001:AW+10105:AL+35:AQ+1037660:AM+10223:BX'
RFF+ON:9NI0153'
CPS+2++4'
PAC+1++BOX71'
PCI+16+0001'
RFF+CN:392638'
GIR+3+UN012345678300012:AW
LIN+++00142223:IN'
PIA+1+7:RY'
IMD+++:::RACE
                0603'
QTY+3:827792:C62'
QTY+12:2128:C62'
QTY+47:2128:C62'
GIR+3+UN012345678000002:AW+10105:AL+35:AQ+1037660:AM+10223:BX'
```

RFF+ON:9NI0153' CPS+3++4'

```
EDI Implmentation Guidelines for American Axle & Manufacturing
PAC+1++BOX71'
PCI+16+0001'
RFF+CN:392638'
GIR+3+UN 012345678300012:AW'
LIN+++00142223:IN'
PIA+1+7:RY'
IMD+++:::RACE
                 0603'
QTY+3:827792:C62'
QTY+12:2128:C62'
QTY+47:2128:C62'
GIR+3+UN012345678000003:AW+10106:AL+36:AQ+1037661:AM+10224:BX'
RFF+ON:9NI0153'
CPS+4++4'
PAC+1++BOX71'
PCI+16+0001'
RFF+CN:392638'
GIR+3+UN012345678300012:AW
LIN+++00142223:IN'
PIA+1+7:RY'
IMD+++:::RACE
                 0603'
QTY+3:827792:C62'
QTY+12:2128:C62'
QTY+47:2128:C62'
GIR+3+UN012345678000004:AW+10106:AL+36:AQ+1037661:AM+10224:BX'
RFF+ON:9NI0153'
CPS+5++4'
PAC+1++BOX71'
PCI+16+0001'
RFF+CN:392638'
GIR+3+UN012345678300020:AW
LIN+++00142223:IN'
PIA+1+7:RY'
IMD+++::: RACE
                 0603'
QTY+3:829920:C62'
QTY+12:2128:C62'
QTY+47:2128:C62'
GIR+3+UN012345678000005:AW+10422:AL+36:AQ+1037662:AM+10431:BX'
RFF+ON:9NI0153'
CPS+6++4'
PAC+1++BOX71'
PCI+16+0001'
RFF+CN:392638'
GIR+3+UN 012345678300020:AW'
LIN+++09428909:IN'
PIA+1+7:RY'
IMD+++:::BEARING
QTY+3:524160:C62'
QTY+12:1872:C62'
QTY+47:1872:C62'
GIR+3+UN012345678000006:AW+41045:AL+3:AQ+1037671:AM'
RFF+ON:9NI0153'
CPS+7++4'
PAC+1++BOX71'
PCI+16+0001'
RFF+CN:392638'
GIR+3+UN012345678300020:AW
LIN+++09436882:IN'
PIA+1+7:RY'
IMD+++:::BEARING 0603'
QTY+3:808080:C62'
QTY+12:1456:C62'
QTY+47:1456:C62'
GIR+3+UN012345678000007:AW+41046:AL+237:AQ+1037699:AM
RFF+ON:9NI0153'
UNT+108+00000000005877'
```

LPN Description

Master Label LPN → UN+9 Char DUNS# + 9 Char Unique Sequence# Container Label LPN → UN+9 Char DUNS# + 9 Char Unique Sequence#

#### **EDIFACT UNIT of MEASURE Codes**

- All EDIFACT unit of measure qualifiers recognized by American Axle.
- An ANSI X-12 Equivalent column, for information only. Use of X-12 unit of measure qualifiers on EDIFACT documents will result
  in document rejection.
- Unit of measure selection should be logical, reflecting the nature of what is being measured.
  - American Axle EDIFACT is based on the EDIFACT D.97A standard.
- The American Axle standard refers to "UN/ECE Recommendation no. 20" list of EDIFACT unit of measure qualifiers
- This document can be found on the internet at: <a href="http://www.unece.org/cefact/rec/rec20en.htm">http://www.unece.org/cefact/rec/rec20en.htm</a>

EDIFACT	MEANING	ANSI X-12
Unit of Measure		Equivalent
Qualifier		(Do Not Use)
BG	bag	BG
BFT	board foot	BF
BX	box	BX
CA	can	CN
CT	carton	CT
FTO	feet cubed	CF
INQ	inch cubed	CI
CMT	centimeter	CM
CS	case	CA
CH	container	СН
CWA	hundred pounds	CW
YDQ	yard cubed	CY
DAY	day	DA
DZN	dozen	DZ
DR	drum	DR
EA	each	EA
FOT	foot	FT
GLL	gallon	GA
GRM	gram	GR
GRO	gross	GS
GT	gross ton	TG
HUR	hour	HR
INH	inch	IN
KGM	kilograms	KG
KOW	kit	KT
28	Kg/M^2	KM
LTR	liter	LT
LBR	pounds	LB
NL	load	NL
LF	linear foot	LF
LI	linear inch	LI
LO	lot	LO
LY MD	linear yard	LY MD
GT	metric air dry tons	MG
SMI	metric gross tons	DH
	mile	MJ
MIN E5	minutes	MJ MT
MMT	metric long tons	
NT NT	millimeter metric net tons	MM MN
MON TNE	month matrix tons	MO
MTR	metric tons	MP
	meter	MR O7
OZ	ounce	OZ
PD	pad	PD
PL	pail	PA
C62	pieces/ C62 - one	PC
PK	package	PK
PT	Pint ·	PT
PR	pair	PR

EDIFACT	MEANING	ANSI X-12
Unit of Measure		Equivalent
Qualifier		(Do Not Use)
QT	quart	QT
RM	ream	RM
RO	roll	RL
CMK	centimeter square	SC
SET	set	ST
FTK	foot square	SF
INK	inch square	SI
YDK	yard square	SY
STN	ton	TN
APZ	troy ounce	TO
TU	tube	TB
WEE	week	WK
YRD	yard	YD
ANN	year	YR